

# Jerith's 2010 eCatalog

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# *Jerith<sup>®</sup> Price Catalog*

© 1991 - 2010 Jerith Manufacturing Company, Inc.  
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# Ornamental Fences of Distinction™ by



You can easily increase your sales and profits by selling Jerith Ornamental Fences of Distinction. Once you examine the beauty, quality and craftsmanship found in our products, you will see why Jerith fences are regarded as **the finest in the industry**. They are clearly the best choice whenever your customer wants elegant, long-lasting protection. We produce two unique types of ornamental fences that serve a wide variety of needs for residential, commercial and industrial applications.

Jerith is the oldest and largest manufacturer of aluminum ornamental fence in the world with nearly 50 years of experience. Jerith's reputation for outstanding quality and customer service sets us apart from the competition. We were the first company to offer a lifetime guarantee on our products and we are known for our innovative product features. The most visible example of this is our super-durable powder-coated finish, which is guaranteed not to crack, chip or peel for as long as your customer owns their fence. This finish, called FencCoat™, is an environmentally safe, high quality alternative to painting. FencCoat has **three times the durability** claimed by other aluminum fence coatings in harsh weathering, humidity, and salt-spray tests to prove its ability to withstand severe environments near the ocean, around swimming pools, and in industrial applications. Our **exclusive, high strength HS-35™ Aluminum Alloy** is another unique feature we offer. This alloy is used in all of our extruded components for superior strength and longevity. With its 35,000 psi yield strength, it has the strength of steel without the rust!

Our patented Patriot™ Ornamental Wire Fence combines the strength of welded galvanized wire with the beauty of wrought iron to create a fence that is unlike any other. This functional yet attractive fence fills the niche between cheap (but ugly) chain link and beautiful (but more expensive) ornamental fences. Patriot's revolutionary new design was so impressive that it was recognized at the American Business Awards as the year's "**Best New Product or Service**"!

To increase awareness of Jerith products among consumers, we advertise nationally in magazines and on television. That is why Jerith is the only brand that **people ask for by name**. Interested homeowners can visit our website ([www.jerith.com](http://www.jerith.com)) and/or contact our knowledgeable Customer Service Representatives to learn more about our fences. If they want to purchase our products, they are given the contact information for Jerith dealers in their area. This is another point that differentiates us from the competition – **we only sell Jerith products to contractors and fence wholesalers**. We do not sell directly to the public or through building supply stores, such as Lowe's or Home Depot.

One thing that truly sets Jerith apart from the competition is that all of our fences, gates and posts are **made in the United States**. A growing number of companies are fabricating their fences in other countries, which lowers their costs, and often their quality. We pride ourselves on keeping our prices competitive while still manufacturing our products in Philadelphia.

This catalog shows the complete line of Jerith Fences. If you have any questions regarding this catalog, installation, or Jerith products in general, please call our Customer Service Department toll-free at **1-800-344-2242** or email them at **cs@jerith.com**. We are open Monday through Friday from 8 A.M.– 4:30 P.M. Eastern Time. We will do our best to help you with your ornamental fencing needs!

# General Information

The following pages contain most of our policies and guidelines regarding the placement of orders. If you can't find the topic you are interested in or an answer you need, please **contact our Customer Service Department at 800-344-2242, fax us at 215-676-9756, or email your questions to cs@jerith.com.**

## Placing Orders

Orders are accepted over the telephone as a courtesy to our customers. Since we cannot verify the accuracy of a telephone order, we must assume that any errors have been made by the person *placing* the order. For your protection, **all orders will be confirmed to you by fax.** Errors on our confirmations must be reported by the next business day, otherwise we will assume the order is correct and you may be subject to cancellation or restocking fees.

When ordering, have the exact number of line posts, corner posts, end posts, and gate posts needed. Each one is punched differently, so an exact count is necessary.

## Material Prices and Order Policies

While we try to notify every active Jerith dealer about any variations, prices and policies are subject to change without notice. We will confirm your costs when you place an order. Unless noted otherwise, you will be billed in accordance with our current prices and policies.

## Discounts

Discounts are available to Jerith dealers based upon the size of an individual order and/or previous sales of Jerith products. They may be combined to give even bigger savings on large jobs sold to high volume Jerith dealers.

To see if your orders qualify for a discount, please contact our Customer Service Department for more information. Note: Overdue accounts will **not** receive a discount.

## Publication of Jerith Prices

As a condition of your participation in our Discount Program, you agree to not publish any discount off our prices or any price that is less than those set forth in the Price List that is in effect without the prior written consent of Jerith. "Publish" includes any print, electronic or tangible form including, but not limited to, internet or fax advertising.

## Invoice Deductions

Invoice deductions will not be allowed unless prior arrangements have been made with our credit department and a credit memo has been issued.

## Credit Terms

All orders must be paid for before shipping, unless credit has been previously established. If credit has not been established, orders in excess of **\$2,500** require payment by a cashier's check. This dollar limit is increased for long-time Jerith dealers based upon the number of years they have continued to purchase from us. In addition, we offer the convenience of payment by **Discover, Visa, or MasterCard** at no extra charge. **American Express** is also accepted for amounts of \$10,000 or more. Your card must be billed by the time your order is shipped or a 3% service fee will be charged. Please note that we CAN NOT accept your customer's credit card as payment.

Our open credit terms are Net 30 Days. To obtain these terms, complete the credit application located in this catalog. Applications are processed by mail and/or fax, so it will take up to 3 weeks to investigate your credit references.

Once credit is approved, we expect payment of all invoices within 30 days of the invoice date. If a credit card is used to pay for orders that have shipped with Net 30 terms, a 3% service fee will be charged. No account will be granted extended terms. Finance charges accrue on any past due balances at the maximum percentage rate allowed by law, not to exceed 1½% per month.

**No shipments will be sent to any company whose account is overdue.** We will hold any new orders until the account is current. Companies that abuse the credit extended to them will be promptly returned to cash in advance terms. Also, customers with Net 30 terms who have not purchased at least \$2,500 worth of material from us for over a year will be returned to a cash basis until a new credit application is completed and approved.

## Cancellation Charges

Any changes or cancellations made more than 24 hours after an order is placed, but before it ships, will be subject to a 10% cancellation fee. Any special items (such as cantilever and arched gates, specially punched posts, non-standard width gates, etc.) **can not be cancelled and must be paid for in full**. If your order has already shipped when you cancel, it will be considered a return and restocking fees will be charged (see Restocking Charges).

## Shipment Times

Because of the extensive production capabilities at our 440,000 square foot Philadelphia factory, we are able to ship nearly every order in just 5 (yes, FIVE) business days. So, if you place an order on Monday, it will usually ship on the following Monday.

A few items take a little longer to fabricate and may hold up your order for another week or so. Some common items which may delay an order are:

- Estate Gates
- Non-Stock Rainbow Gates
- Cantilever Slide Gates
- Non-Stock Accent Gates
- Gold Scrolls and Finials
- Patriot Fence

Any order where payment in advance is needed will not be processed until we receive your funds. The five day turnaround begins from the day your payment is received.

## Shipment Errors

Any claims of material shortages must be reported to us within five business days after receipt of the merchandise. If the error was our fault, we will pay the freight charges to ship the correct material to you and to return any incorrect goods to us. The returned merchandise **must** be sent back in the original cartons. You will be responsible for all freight and restocking charges if the error is your fault. If the freight carrier loses any materials, you must file a claim with the carrier for reimbursement of the lost items.

## Material Damage

All Jerith shipments are sent F.O.B. our plant. If a damaged shipment arrives at your company, please call our Customer Service Department for instructions. If most of the material appears to be in good condition, accept the entire shipment and file a freight claim for the damaged parts. If you discover hidden damage after delivery, notify the freight carrier immediately. Do not deduct for any damage when paying our invoices, since the carrier, not Jerith, will reimburse you for any claims you make.

## Freight Charges

Jerith will pay the freight charges for shipments when the total dollar amount exceeds **\$2,500**, excluding taxes and service charges. This limit applies to all states in the continental U.S. with the exception of those listed below.

Orders to the following states must exceed **\$5,000** for free freight: AZ, CA, CO, ID, MT, NM, NV, OR, SD, TX, UT, WA, and WY.

We will designate freight carriers at our discretion. If you prefer a particular carrier, we will try to accommodate your request, however there may be an additional charge for the difference in freight costs. For shipments outside the continental U.S., including the Florida Keys, we will pay for the overland portion of the freight to the shipping port.

Only freight charges are paid by us. Any special service charges assessed by the freight company are **your** responsibility. Some of these charges include calling before delivery and storage fees. There will be a flat \$150 fee added to your invoice for any residential delivery that must be made. This residential service will include a call before delivery and a lift-gate truck if available.

If your shipment is below the minimum for free freight, you are responsible for all freight charges incurred. We will prepay and add the freight charges to your invoice so that you don't have to pay the trucking company when they arrive with your shipment. This will also save you the cost of the COD Fee charged by the freight carrier.

## Picking Up Material at Jerith

Material may be picked up at our warehouse Monday through Friday from 8 A.M. until 2 P.M. Pick-ups are subject to Pennsylvania and Philadelphia sales taxes unless you provide us with a valid tax exempt certificate.

Let us know that you want to pick up the material when you place your order. We will call you when it is ready and arrange for the pick-up. If you have not taken your order from our warehouse within two weeks after its completion, it will be returned to stock and a 10% cancellation fee will be charged to your account (see Cancellation Charges).

## Returns & Restocking Charges

**No returns will be accepted without prior authorization from our office.** All merchandise returned to us must arrive freight prepaid and will be accepted subject to inspection. Any serious damage, such as gouges, dents, etc. will cause the piece to be scrapped and no credit will be given. Any non-standard items, such as special width, Estate, or slide gates, or specially punched posts, will **not** be accepted for credit.

Merchandise that is accepted for return to our stock will incur a 20% - 50% restocking fee of the gross material cost to cover the handling, inspection, repackaging, and recoating of the goods. The **minimum charge for any return will be \$100 plus any outbound freight charges** that Jerith paid. Post caps must be returned with all posts, and hinges and latches with all gates. A credit memo will be issued for all acceptable material. No reimbursement checks will be sent.

Dry, unopened Jerith packages incur a lower restocking fee because the material in these packages usually arrives back to us in much better condition. Cardboard cartons that have been stored outside sustain the most damage on a return trip. The material in these cartons must normally be disassembled, recoated and reassembled, and therefore the highest restocking fee must be charged. To minimize damage and maximize credit on your returns, please contact our Customer Service Department for the best way to package the material when returning it to us.

## Customer Services Available

There are many free services available to you from our expert Customer Service Department, including:

- Assistance with material breakdowns and pricing
- Shop drawings, specifications and other submittals
- Delivery time frames and order scheduling
- Retrieval of shipment tracking numbers
- Homeowner and other lead referrals
- Review of all orders for possible problem situations
- Faxed confirmations of orders to verify pricing
- Quotations for special requirements or designs

Many problems can be avoided by relying on these knowledgeable Customer Service Representatives. They are Jerith fence specialists who can spot potential problems **before** they occur. Ongoing training allows us to offer you the highest level of customer service and support. Take advantage of these services.

**Jerith®  
Trademark  
Licensing**

**Miscellaneous**

You are granted a limited revocable license to use the registered trademark “Jerith®” and other registered or common law trademarks of Jerith (the “Marks”) during the course of the sale and distribution of Jerith products provided that you comply with the terms and conditions found in these Programs and Policies, and you are a bona fide purchaser of Jerith products. Use of any Marks is limited by this license and does not grant you any ownership right to the Marks or any right to their continued use.

This limited license is “at will” and may be terminated at any time by Jerith without recourse or appeal by you. You specifically agree to reimburse Jerith for its costs and reasonable attorney’s fees associated with the enforcement of rights that Jerith may have with respect to the unauthorized or improper use of the Marks or enforcement of any rights Jerith may have in the Marks.

If it becomes necessary for Jerith to retain the services of an attorney for enforcement of any of these Programs and Policies, including the recovery of any outstanding late balances due to Jerith, or the enforcement of any rights Jerith may have, you agree to pay Jerith for all costs, expenses, court costs, and reasonable attorney fees incurred by Jerith in enforcing any terms set forth in the Program and Policies section.

The failure of Jerith to seek redress for a violation or breach of any term or condition of these Programs and Policies shall not be construed as a waiver of any subsequent violation or breach, or a waiver of any violation or breach of any other term or condition of these Programs and Policies.

In the event that a dispute arises between you and Jerith with respect to your purchase of Jerith products or the enforcement of any provision found in the Programs and Policies, you irrevocably waive any right to a jury trial and consent to have any such dispute heard by a court of competent jurisdiction located in Philadelphia County, Pennsylvania. These Programs and Policies shall be governed by and construed in accordance with the laws of the Commonwealth of Pennsylvania without regard to principles of conflict of laws.

## *Here's why Jerith is better than the rest:*

### **Company:**

- Nearly 50 years experience manufacturing Aluminum Ornamental Fences
- Third-generation family business
- Name-brand recognition
- National advertising in print and on TV
- Winner of American Business Ethics Award

### **Products:**

- Made in the U.S.A.
- Lifetime warranty
- Wide variety of heights, colors and styles to meet most swimming pool codes
- Shipped completely assembled
- Most standard sections rack 20"
- Most gates include self-closing hinges and a lockable magnetic latch as standard items

### **Coating:**

- Super-durable polyester powder coating
- Passes 3,000 hour salt spray test and 5 year Florida fade test

### **Material Strength:**

- 35,000 psi yield strength for posts and rails
- 25,000 psi yield strength for pickets
- Welded gates capable of supporting 250 lbs.
- Fence sections can hold 350 lbs. or more

### **Corrosion resistance:**

- Aluminum construction does not rust
- Premium cast aluminum accessories resist corrosion five times longer than other alloys
- Fabricated with stainless steel fasteners – either hidden clips or painted screws

### **Shipping and Availability:**

- Ship in less than 2 weeks all year
- Over 99% of orders ship error-free
- Nearly 100% on-time delivery
- Available through distributors or factory-direct
- In-stock at many wholesalers for even faster delivery

## *So we are ABLE to serve you best! Jerith is:*

**UnbeatABLE** – nobody can match our combination of quality, service and experience

**ProfitABLE** – ornamental fence is not a commodity like chain link and PVC, so you can make more profit by selling Jerith products

**AffordABLE** –while not the cheapest aluminum fence, Jerith is a lot less expensive than you might expect for a high quality, domestic product

**DependABLE** – your order will be ready when we promise and you will be impressed by our consistent high quality

**KnowledgeABLE** – Jerith has made ornamental fences for nearly 50 years, so we know how our products can work best for you

**CapABLE** – our 440,000 sq. ft. manufacturing facility in Philadelphia can handle your aluminum fence needs now and in the future

**DurABLE** – nothing outlasts the maintenance-free beauty of a Jerith fence

**IndisputABLE** – Jerith is a leader in the fence industry, and our products are second to none

**RecognizABLE** – Jerith fence is probably the ONLY fence that is asked for by name

**ReputABLE** – Jerith earned a Business Ethics award based upon our solid reputation for delivering what we promise

**AvailABLE** – we ship in two weeks or less all year long and many distributors have our fence in stock for your needs

**SizeABLE** – Jerith is the largest manufacturer of aluminum ornamental fences

**RemarkABLE** – our innovative new products keep us as the leader in the industry

**Contact us at 800-344-2242 or [cs@jerith.com](mailto:cs@jerith.com) to start selling Jerith today!**

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Component Sizes	Residential Strength	Ovation/Regency	Industrial Strength
Pickets	5/8" sq. x .050" thick	3/4" sq. x .050" thick	1" sq. x .062" thick
Rails: Top Wall	1" x .055" thick	1" x .055" thick	1 5/8" x .070" thick
Side Walls	1" x .082" thick	1 1/2" x .082" thick	1 5/8" x .100" thick
Standard Posts	2" sq. x .060" thick	2" sq. x .060" thick	2 1/2" sq. x .075" thick
Optional Posts	2 1/2" sq. x .075" thick	2 1/2" sq. x .075" thick	
Gate Posts	2" sq. x .125" thick 4" sq. x .125" thick	2" sq. x .125" thick 4" sq. x .125" thick	4" sq. x .125" thick 6" sq. x .125" thick

## Frequently Asked Questions

**What standard colors are available?** All items are available in a black, white, green, or bronze FencCoat™ powder-coated finish. A gold color is also an option for finials, ball caps and scrolls.

**Can I use Jerith fence as a railing? NO!** Our products are designed to be fences, not railings. They have not been tested to meet railing codes and we will not warrant their use as such.

**Are line posts included with the sections?** No, all items are sold separately so you only need to order the parts you need for a particular job.

**Are caps included with the posts?** Standard post caps are included in the price. Decorative ball caps are also available for an additional charge. Their prices can be found on the "Accessories" price list pages.

**Are the sections and gates assembled?** All fence sections and gates are shipped fully assembled. Certain styles require finials to be installed in the field.

**How tall is the actual fence?** Except where it is noted, the fence height shown is the actual length of the pickets. The post extends an inch or so above the fence section, except for Bravo, Symphony and Concord.

**What is the standard post spacing?** For Residential Strength fences, the spacing is 72½" from center of post to center of post. For Ovation, Regency and Patriot, the spacing is 72". For Industrial Strength, posts are spaced 71½" on center. If larger posts are used, the post spacing will increase.

**Are latches and hinges included with the gates?** Self-closing and self-latching hardware are included in the gate prices, except for our Estate Gate prices which only include hinges. Gates over 60" wide come with hinges, but they will not be self-closing. All 54", 57", Ovation, Bravo, and Symphony gates come with a Magna-Latch® as the standard latch.

**What size gate opening do I need for my gates if they are mounted on wood or aluminum posts?**

Our swing gates are sold by their opening size, so a 48" gate fits into a 48" opening between posts. The gates will hang flush with the face of the hinge post and latch onto the face of the opposite post.

**How do I make a double-drive gate?** Any two gates can be combined to make a double drive gate. When you need a double drive gate, notify our Customer Service Department and we will supply a drop rod assembly to hold one side of the gate stationary at no charge. Double gates are also made to fit a given opening size, so a 12' double drive gate will fit inside a 12' opening.

**What if the gates are mounted onto the middle of brick columns?** For a single gate only, you will need to allow 1½" extra to attach the latch keeper onto the column. (So a 48" gate needs a 49½" opening.) Let your Customer Service Representative know when you are ordering a gate for this type of installation, and they will supply you with a small piece of aluminum channel to attach the keeper to the middle of the column. For large industrial gates, you will have to cut off one side of the hinge to mount it on the column.

**What is the largest gate you make for a particular style?** The largest gate size shown on a style's price list is the widest gate that we will build. If you need a bigger gate than what is listed, you may have to order an Industrial Strength gate for the job, since they can span the widest openings.

**Can I order special size gates?** Special width and/or height gates are available. We need the exact opening size to fabricate the gate correctly. To calculate the cost for a special width gate, use the price of the next widest standard gate and add \$120 per leaf. Special height gates (up to 6' wide) are priced as the next tallest gate plus a \$240 charge per leaf. These costs are cumulative, so a 59" wide x 45" tall gate would cost \$360 more than a 60" x 48" gate.

**Do I need gate posts on both sides of a gate?** Yes, heavier posts are needed to both support the weight of the gate and to withstand the constant impact when the gate latches.

**When do I need to use 4" or 6" gate posts?** The size and weight of a gate determine when you need to use these larger gate posts. All gates over 24 square feet need 4" posts, especially when an operator is placed on the gate. Consult the individual price sheets to see if you need a 4" post for a smaller gate or when a 6" post will be needed. We do not punch 4" or 6" posts. Instead, we include wall mounts to attach the rails of the fence to these posts.

**How far can the fence rake (or rack)?** Most Residential and Ovation sections of fence rake about 20" – 24" over their span, while Regency and Industrial styles rake about 12". (Check the individual price sheets for differences.) If you want to follow a steeper slope than this without stepping the fence, you need to order a "double-punched" section. The square holes in these rails are about twice as wide as in a standard rail to allow for greater picket movement. Consequently, these sections can drop about 36" over their length. The additional charge for this modification is \$18 per section. Order only the quantity of these special panels that your job needs. Double punched sections are **NOT** available for Residential fence styles.

**Can Jerith make special fence designs?** We can manufacture special heights and/or custom designs that are based upon modifications of standard Jerith styles. Each project must be priced individually, so call our Customer Service Department for a quotation. In general, the setup fee is about \$650 and is not subject to any discounts.

**What if I need a special post?** Specially punched posts can be fabricated for an additional \$24 per post. A sketch is required before these posts can be made. If you need a standard pattern on a longer or shorter post, there is only a \$6 charge as long as the pattern begins at the top of the post (for example: a 58" post punched for 48" high fence).

**Can I use 2½" posts with my Residential / Ovation / Regency fence?** Yes, the posts can either be punched for a \$200 setup charge or you can use blank posts with wall mounts to attach the sections.

**Can I get touch-up paint to match the factory finish?** We offer two types of touch-up paint. We have bottles of touch-up paint with a brush in the caps to cover minor nicks and damage. We also have cans of spray paint available for purchase (except for green). Do not use these air-dry paints to cover large areas because they will weather and fade at a different rate than our FencCoat powder-coated finish. We do **NOT** guarantee these paints for this reason.

**Are special colors available?** No. To maintain optimum production of our standard colors, we can not economically offer special colors.

**How do I attach the fence to a column (or the house)?** Use wall mounts to fasten the rails of the fence to a column. Wall mounts are small aluminum castings which go over the end of a rail and have holes to attach them to a flat surface. There are two types of wall mounts. The standard ones attach straight onto the column, while our adjustable ones will allow you to come off the column at up to a 45° angle. Wall mounts can also be used on posts when you need to follow an unusual angle or if you are stepping the fence sections rather than racking them. Stainless steel fasteners must be used with these castings!

**What should the spacing be when I am installing between columns?** The maximum distance between columns is the standard post spacing times the number of sections between the columns minus the width of one post. For example, if you want to space your columns so that three Residential sections fit between them, take 3 times the post spacing of 72½" minus one 2" post:

$$(3 \times 72.5") - 2" = 215.5" \text{ or } 17' 11\frac{1}{2}" \text{ between columns}$$

For Industrial Strength fence this opening would need to be:

$$(3 \times 71.5") - 2.5" = 212" \text{ or } 17' 8" \text{ between columns}$$

**How do I attach the fence to a concrete patio?** To fasten posts to a concrete slab, we always recommend that you core drill the concrete. If this is not feasible, then you may be able to use our deck mounts. These aluminum castings fit around the bottom of a post and secure it. You must supply the four stainless steel bolts to attach the deck mount to the concrete itself. **DO NOT USE DECK MOUNTS ON FENCES TALLER THAN 54" HIGH OR FOR GATE POSTS! THEY WILL FAIL!**

**Which styles and heights of fence will meet my pool code?** The ASTM standard for residential swimming pool fences calls for pickets spaced less than 4" apart and at least 45" from rail top to rail top. For rail spacings less than 45", 1¾" is the maximum picket spacing. Your local code may vary however, so **check before ordering!** Here are the Jerith fences which meet the ASTM criteria:

48" / 52" tall: Ovation, 400, 401, 402 / Bravo, Symphony  
54" tall: 200, 202, 211, Windsor, Windsor Plus  
57" tall: 100, 101, 111, Concord 101, Concord 111  
60" tall: 200, 202, 211, 400, 401, 402, all Regency styles  
72" tall: All Residential and Regency styles  
Industrial Strength: 401, 402 in all heights  
Patriot: 6 gauge in all heights



**Suggested List Price**  
Effective January 1, 2010

## *Residential Strength* **Aluminum Ornamental Fence**

<b>Fence Height</b>	<b>36"</b>	<b>48"</b>	<b>(Mod.) 54"</b>	<b>(Mod.) 57"</b>	<b>60"</b>	<b>72"</b>
<b>Fence Sections:</b>	3 rails	3 rails	3 rails	3 rails	3 rails	4 rails
100, 101, 111	\$74	\$76	N/A	\$83	\$83	\$104
200, 202, 211	74	76	\$79	N/A	83	104
<b>Posts:</b>	58" long	70" long	82" long	82" long	82" long	100" long
2" sq. Line, End, or Corner Post	22	23	25	25	25	30
2" sq. Gate Post	31	34	38	38	38	46
2½" sq. Line, End, or Corner Post	N/A	35	38	38	38	44
(plus \$200 setup fee)	7' long	7' long	7' long	105" long	105" long	105" long
4" sq. Gate Post	77	77	77	90	90	90
<b>Swing Gates to fit a:</b>						
36" Wide Opening	225	235	287	292	248	298
48" Wide Opening	239	250	303	308	264	323
60" Wide Opening	261	274	328	335	291	352
72" Wide Opening	280	296	349	356	312	384
<b>Accent &amp; Rainbow Gates:</b>						
(Not available for Style 100)						
36" Wide Opening	388	401	456	464	420	436
48" Wide Opening	416	434	489	496	452	475
60" Wide Opening	458	478	535	543	499	510

**Notes for prices above:**

**Sections:** 54" and 57" heights are Modified Styles. These sections are built so that the pickets do not extend below the bottom rail. The middle rails are spaced 45" apart to meet most swimming pool codes. Modified Styles are **only** available in the heights shown.

**Rainbow Gates** are used to create a single arch over the span of a double gate. For example, two 48" Rainbow gates make a double gate with a single continuous curve over the 8' span, rather than the double arch you would get from using two Accent gates in the same opening.

**Magna-Latches** are standard with all 54" and 57" Modified Style gates.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.



**Suggested List Price**  
Effective January 1, 2010

## Residential Strength Aluminum Ornamental Fence

Fence Height	36"	48"	(Mod.) 57"	60"	72"
<b>Fence Sections:</b>	3 rails	3 rails	3 rails	3 rails	4 rails
400, 401, 402	\$124	\$141	N/A	\$155	\$184
Concord 101, Concord 111	97	99	\$106	106	127
<b>Posts:</b>	58" long	70" long	82" long	82" long	100" long
2" sq. Line, End, or Corner Post	22	23	25	25	30
2" sq. Gate Post	31	34	38	38	46
2½" sq. Line, End, or Corner Post	N/A	35	38	38	44
(plus \$200 setup fee)	7' long	7' long	105" long	105" long	105" long
4" sq. Gate Post	77	77	90	90	90
<b>Swing Gates to fit a:</b>					
36" Wide Opening	273	287	348	304	370
48" Wide Opening	295	312	376	332	412
60" Wide Opening	328	347	415	371	455
72" Wide Opening	354	379	447	403	499
<b>Accent &amp; Rainbow Gates:</b>					
(Not available for Concord)					
36" Wide Opening	531	542	N/A	561	572
48" Wide Opening	602	618	N/A	635	654
60" Wide Opening	684	699	N/A	719	738

### Notes for prices above:

**Sections:** 400 Series sections can rake about 14" over their 6' span. Concord sections can NOT rake at all. Concord sections are about 3" taller than height shown. Concord 111 is fabricated to accept finials. Finials are not included in the price and must be installed in the field. Concord 101 has standard pointed pickets under the loops. 57" Concord is a Modified Style to meet most swimming pool codes. The middle rails are spaced 45" apart and the pickets do not extend below the bottom rail.

**Posts:** 4" posts are recommended for gates over 20 square feet in size, especially when using an operator.

**Swing Gates** may not match Concord design exactly due to the restrictions caused by the loops.

**Rainbow Gates** are used to create a single arch over the span of a double gate. For example, two 48" Rainbow gates make a double gate with a single continuous curve over the 8' span, rather than the double arch you would get from using two Accent gates in the same opening.

**Magna-Latches** are standard with all 57" Modified Style gates.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.

**Ovation  
 Aluminum  
 Ornamental Fence**

<b>Fence Height</b>	<b>48"</b>	<b>52"</b>
<b>Fence Sections:</b>		
Ovation	2 rails \$79	2 rails
Bravo, Symphony		\$87
<b>Posts:</b>	70" long	70" long
2" sq. Line, End, or Corner Post	23	23
2" sq. Gate Post	34	34
2½" sq. Line, End, or Corner Post (plus \$200 setup fee)	35	35
4" sq. Gate Post (7' long)	77	77
<b>Swing Gates to fit a:</b>		
36" Wide Opening	285	298
48" Wide Opening	300	314
60" Wide Opening	321	336
72" Wide Opening	345	359
<b>Accent &amp; Rainbow Gates:</b>		
36" Wide Opening	450	494
48" Wide Opening	489	516
60" Wide Opening	535	564

**Notes for prices above:**

**Sections:** Actual fence height is ½" shorter than shown. Finials are not included in the price of Symphony sections and must be installed in the field.

**All Gates** include a Magna-Latch<sup>®</sup> as the standard latch.

**Rainbow Gates** are used to create a single arch over the span of a double gate. For example, two 48" Rainbow gates make a double gate with a single continuous curve over the 8' span, rather than the double arch you would get from using two Accent gates in the same opening.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.

**Regency  
Aluminum  
Ornamental Fence**

Fence Height	36"	48"	54"	60"	72"
<b>Fence Sections:</b>	3 rails	3 rails	3 rails	3 rails	3 rails
Buckingham, Kensington	\$81	\$88	N/A	\$97	\$111
Windsor	81	88	\$96	97	111
<i>Plus Styles (with rings)</i>	147	154	162	163	177
<b>Posts:</b>	58" long	70" long	82" long	82" long	100" long
2" sq. Line, End, or Corner Post	22	23	25	25	30
2" sq. Gate / End Post	31	34	38	38	46
2½" sq. Line, End, or Corner (plus \$200 setup fee)	N/A	35	38	38	44
4" sq. Gate Post	7' long 77	7' long 77	7' long 77	105" long 90	105" long 90
<b>Swing Gates to fit a:</b> (Add \$60 per gate for <i>Plus Styles</i> )					
36" Wide Opening	266	277	335	295	313
48" Wide Opening	289	301	361	321	341
60" Wide Opening	323	338	405	365	381
72" Wide Opening	347	363	426	386	413
<b>Accent &amp; Rainbow Gates:</b> (Add \$130 per gate for <i>Plus Styles</i> )					
36" Wide Opening	479	490	568	530	547
48" Wide Opening	552	564	618	579	597
60" Wide Opening	582	594	653	615	628

**Notes for prices above:**

**Sections:** Height shown is installed height with 2" ground clearance. Finials are not included in the price of the Kensington Style and must be installed in the field. Plus styles can NOT rake because of the rings.

**Posts:** 4" posts are recommended for gates over 20 square feet in size.

**Rainbow Gates** are used to create a single arch over the span of a double gate. For example, two 48" Rainbow gates make a double gate with a single continuous curve over the 8' span, rather than the double arch you would get from using two Accent gates in the same opening.

**Magna-Latches** are standard with all 54" gates.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.



**Suggested List Price**  
Effective January 1, 2010

## Industrial Strength Aluminum Ornamental Fence

Fence Height	36"	48"	60"	72"	84" & 96"
<b>Fence Sections:</b>	3 rails	3 rails	3 rails	3 rails	4 rails
100, 101, 111, 200, 202	\$120	\$132	\$145	\$164	\$227
401, 402	N/A	234	262	301	404
<b>Posts:</b>	70" long	70" long	82" long	100" long	136" long
2½" sq. Post	27	27	30	35	49
	7' long	7' long	105" long	105" long	12' long
4" sq. Gate Post	77	77	90	90	120
6" sq. Gate Post (12 ft. long)	218	218	218	218	218
<b>100/200 Series Swing Gates:</b>					
36" Wide Opening	293	309	338	368	452
48" Wide Opening	318	340	364	401	495
60" Wide Opening	395	421	454	476	600
72" Wide Opening	426	455	485	519	644
Over 72" Wide Opening (per leaf)	\$ 8.25/in. (180" Max.)	\$ 8.50/in. (180" Max.)	\$ 8.75/in. (180" Max.)	\$ 9.25/in. (180" Max.)	\$11.75/in. (144" Max.)
<b>400 Series Swing Gates:</b>					
36" Wide Opening	N/A	407	437	481	598
48" Wide Opening	N/A	448	485	534	666
60" Wide Opening	N/A	538	587	626	798
72" Wide Opening	N/A	585	634	688	866
Over 72" Wide Opening (per leaf)	N/A	\$11.25/in. (180" Max.)	\$11.75/in. (180" Max.)	\$12.50/in. (144" Max.)	\$16.00/in. (108" Max.)
<b>Cantilever Slide Gates:</b>					
Call for pricing					

**Notes for prices above:**

**Sections:** Finials are not included in the price of Style #111 and must be installed in the field.

**Posts:** 4" posts are recommended for gates over 20 square feet in size (16 square feet for 400 Series), especially when an operator will be used. 6" posts are advised for all gates over 47 square feet (39 square feet for 400 Series).

**Swing Gates** that are 48" wide or smaller are self-closing.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.

**Industrial Strength  
 Aluminum Arched  
 Estate Gates**

<b>Gate Height (min./max.)</b>	<b>4'5'</b>	<b>5'6'</b>	<b>6'7'</b>
<b>Prices for Styles: Estate #101, 111, 202</b>			
<b>Double Swing Gates to fit a:</b>			
12' Wide Opening	\$2,270	\$2,620	\$3,000
14' Wide Opening	2,590	2,960	3,340
16' Wide Opening	2,870	3,230	3,620
18' Wide Opening	3,190	3,560	3,920
20' Wide Opening	3,540	3,910	4,300
<b>Posts:</b>			
4" sq. Gate Post	7' long 77	105" long 90	105" long 90
6" sq. Gate Post (12 ft. long)	218	218	218

**Notes for prices above:**

**Gates** are preassembled and include hinges. Latches and drop rods are available at extra cost. Gates are only sold in pairs and may be hung to arch in either direction. Finials are not included in the price of Style #111 gates and must be installed in the field.

**Posts:** 6" posts are recommended for single gates over 45 square feet in size.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.



**Suggested List Price**  
Effective January 1, 2010

## Aluminum Fence Accessories

<b>Accessories:</b>	Residential	Ovation / Regency	Industrial
Finials: (Add 20% for Gold)			
Imperial Finial	\$1.60	\$1.60	\$3.00
Majestic Finial	1.60	1.60	3.00
Victorian Finial	1.60	1.60	N/A
Picket Top Plug – bag of 100	15.00	15.00	17.00
Scrolls: (Add 20% for Gold)			
SS-1 Scroll	3.00	3.25	N/A
LS-1 Scroll	18.50	20.00	N/A
LS-2 Scroll	10.50	10.50	10.50
BallCaps: (Add 20% for Gold)			
2" Ball Cap (with post)	4.75	4.75	N/A
2½" Ball Cap (with post)	7.50	7.50	7.50
4" Ball Cap (with post)	11.50	11.50	11.50
Wall Mount Castings:			
Standard	1.20	1.80	2.50
Adjustable	2.50	3.00	3.75
Deck Mount Casting	13.00	13.00	18.00
Plate welded to 2" or 2½" post (4 min.)	36.00	36.00	44.00
Paint: Brush-on (green / white)	7.50	7.50	7.50
Brush-on (black / bronze)	5.00	5.00	5.00
Spray Can (except green)	7.50	7.50	7.50
Magna-Latch® (with gate)	44.00	44.00	44.00
2" sq. x 146" H.D. Post	60.00	60.00	N/A
Primrose Arbors	275.00	275.00	N/A
Bug Plug – bag of 100	50.00	50.00	N/A
Samples	30.00	30.00	52.00

- Finials required per section: 15 for Residential #111; 13 for Industrial #111; 7 for Concord 111; 8 for #211; 14 for Kensington, Kensington Plus & Symphony. Finials are installed in the field.
- Maximum SS-1 Scrolls per section: 7 for Styles #200 and #211, 15 for all other Residential styles, 14 for all Regency / Ovation styles. Scrolls can not be used with #400, #401 or #402 styles.
- Finials, Scrolls, & Ball Caps prices shown are for black, white, green, and bronze finishes only. Add 20% to cost for a gold finish.
- Magna-Latches are available in black or white only.
- Green paint is only available in brush-on bottles.
- Touch-up paint is NOT guaranteed and will not weather like the FencCoat finish. Use sparingly.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.

Wire Specs / Fence Height	Vertical Wire Size	Wire Spacing	48"	60"	72"
<b>Fence Sections</b> (6' long): 6 gauge Horizontal Wires on all designs. Spacing varies.	2 Gauge	(on center) 3½"	\$57	\$66	\$75
	4 Gauge	3½"	54	61	71
	6 Gauge	1¾"	65	70	80
<b>Gates:</b> Single Gate Kit (section NOT included) Double Gate Kit (sections NOT included)			103	105	119
			206	210	238
<b>Posts:</b> 2" sq. Steel Line, End, or Corner Post Different size and length posts are also available. Call for a quote.		69" long	81" long	93" long	105" long
			\$30	\$33	\$37
<b>Hardware:</b> Adjustable rail ends (each)	\$3.00				

**Notes for prices above:**

**Sections:** Height shown is installed height with 2" ground clearance. These sections must be stepped to follow the ground contour. Sections can be double stacked to reach heights up to 12' tall.

**Gates:** Use gate kits to build up to a 6' wide gate using a fence section. Single gate kits include 1 latch, 2 hinges, and 2 heights (sides) for the gate. Double gate kits have 4 hinges, 1 latch, 1 drop rod and 4 gate heights. **The section for the gate must be ordered separately.** Call for quotes on larger gates.

**Posts:** Larger posts are required on fences taller than 6'. Call for a quote on these posts.

**Designs and Colors:** Each vertical wire gauge has its own mesh design which varies by height. The standard color for all designs is black.

**Freight:** Freight charges are additional and **not included** in the prices above.

For more information about pricing and availability, or to place an order, please call us weekdays from 8 AM until 4:30 PM Eastern Time at **1-800-344-2242** or fax us anytime at **1-215-676-9756**.



**Manufacturing Co., Inc.**

Aluminum Fences of Distinction™

14400 McNulty Road • Philadelphia, PA 19154 • 800/344-2242 • Fax: 215/676-9756

## CONFIDENTIAL CREDIT APPLICATION

Company Name: \_\_\_\_\_ Phone No.: \_\_\_\_\_  
Mailing Address: \_\_\_\_\_ Year Business Began: \_\_\_\_\_  
Shipping Address: \_\_\_\_\_ Number of Salesmen: \_\_\_\_\_  
City, State, Zip: \_\_\_\_\_ TYPE OF ORGANIZATION  
Person to Contact for Payment: \_\_\_\_\_ Corp. \_\_\_\_\_ Partnership \_\_\_\_\_ Individual \_\_\_\_\_

### OFFICERS AND/OR OWNERS

Name & Title: _____	Name & Title: _____
Home Address: _____	Home Address: _____
City, State, Zip: _____	City, State, Zip: _____
Home Phone No.: _____	Home Phone No.: _____
Name & Title: _____	Name & Title: _____
Home Address: _____	Home Address: _____
City, State, Zip: _____	City, State, Zip: _____
Home Phone No.: _____	Home Phone No.: _____

### CREDIT REFERENCES

(Note: Two references must have \$2000+ high credit experience)

1. Company Name: _____	3. Company Name: _____
Address: _____	Address: _____
City, State, Zip: _____	City, State, Zip: _____
Phone Number: _____	Phone Number: _____
Fax Number: _____	Fax Number: _____
2. Company Name: _____	4. Company Name: _____
Address: _____	Address: _____
City, State, Zip: _____	City, State, Zip: _____
Phone Number: _____	Phone Number: _____
Fax Number: _____	Fax Number: _____

(Please complete other side)

**AUTHORIZATION TO RELEASE BANKING EXPERIENCE**

I hereby authorize:

Bank Name: \_\_\_\_\_

Address: \_\_\_\_\_

City, State, Zip: \_\_\_\_\_

Phone Number: \_\_\_\_\_

Fax Number: \_\_\_\_\_

to release to Jerith Manufacturing Co. all account information on this company:

Your Company Name: \_\_\_\_\_

Address: \_\_\_\_\_

City, State, Zip: \_\_\_\_\_

Account Number(s): \_\_\_\_\_

Authorized Signature: \_\_\_\_\_

**CONDITIONS OF CREDIT**

Credit terms are Net 30 days from invoice date. Unpaid balances will be charged interest at the rate of 1½% per month after the due date (APR 18%). All costs of collection or attempted collection of delinquent payments, including reasonable attorney's fees, whether through suit or otherwise, shall be added to the amount due to Jerith Manufacturing Company. Each of the undersigned hereby agrees to pay their invoices in accordance with these terms.

Signed: \_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_

\_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_

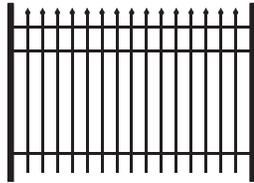
\_\_\_\_\_ Title: \_\_\_\_\_ Date: \_\_\_\_\_

(Must be signed by the owner if a proprietorship, by all partners if a partnership, or by corporate principal if a corporation)

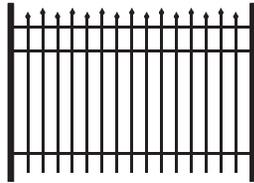


# Aluminum Fences of Distinction™

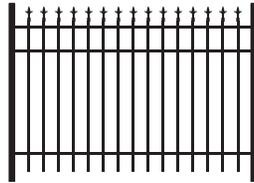
## FENCE SELECTIONS



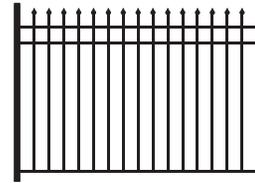
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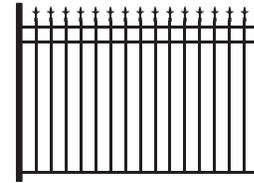
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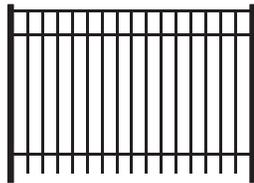
#111 with  
Majestic Finials



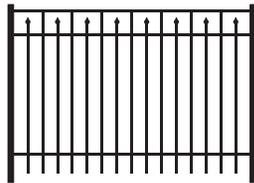
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Buckingham



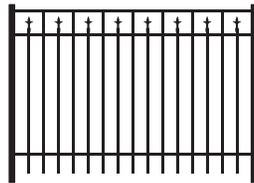
#111 Modified / Kensington  
with Majestic Finials



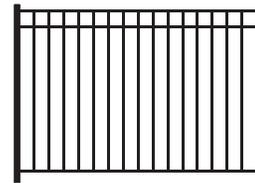
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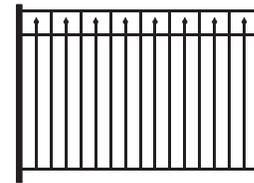
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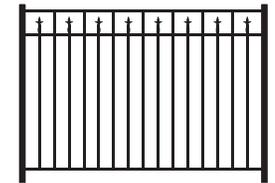
#211 with  
Majestic Finials



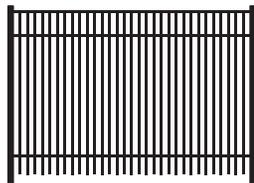
#202 Modified/  
Windsor



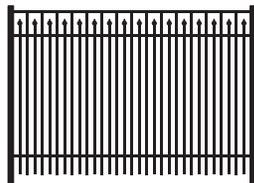
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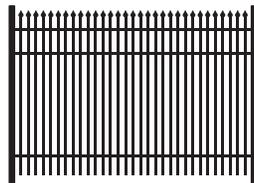
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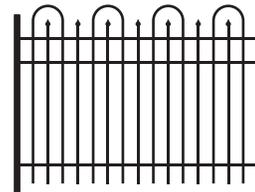
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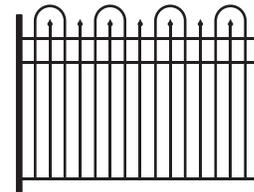
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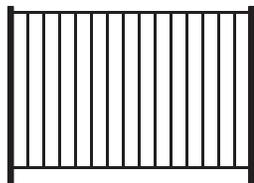
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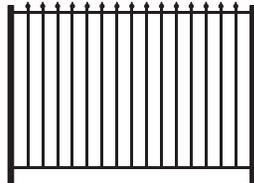
Concord



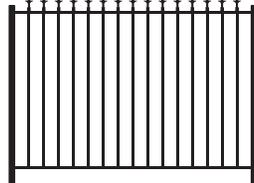
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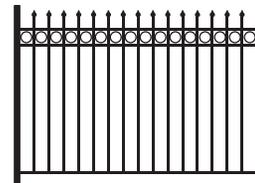
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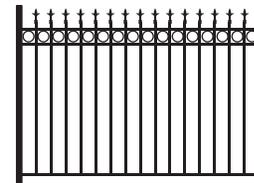
Bravo



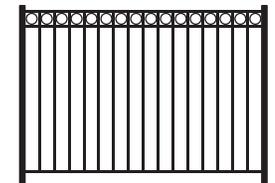
Symphony with  
Majestic Finials



Buckingham Plus



Kensington Plus  
with Majestic Finials



Windsor Plus

Note: 6' tall Residential, and 7' & 8' tall Industrial will have 4 horizontal rails, not 3 as shown above.  
Number of pickets may vary slightly from these drawings.

REV. 11-09

Gerith®



# Aluminum Ornamental Fence Installation Instructions

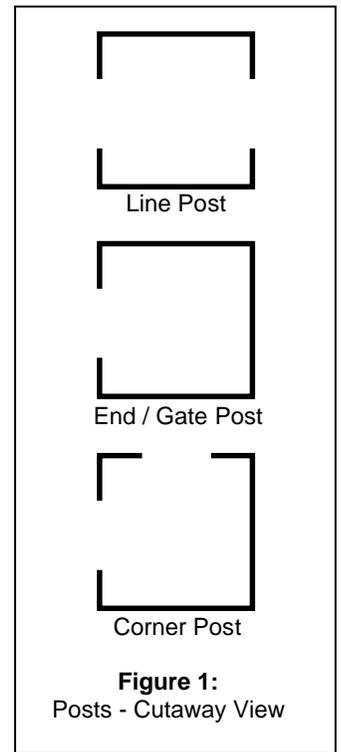
Please read these instructions thoroughly before attempting to install your Jerith fence. While installation of our fence is relatively easy, this instruction sheet should eliminate any guess work. If you have any questions or problems installing the fence, please call us weekdays at 1-800-344-2242 so we may help you.

### Materials Needed:

- Stakes
- String
- Measuring Tape
- Rubber Mallet
- Post Hole Digger
- Level
- Concrete Mix
- Hacksaw
- Hex-Head Driver

### Before You Begin Installing Your Fence:

- Establish your fence line by staking out the area to be enclosed and attaching a guide string to the stakes. Make sure the fence is set back from the property line as required by local codes.
- Separate and identify your posts. There are three types of posts: Line, End/Gate, and Corner posts. The horizontal rails of the fence sections fit into the holes punched in the posts. Line posts have holes punched on opposite sides. Corner posts have adjacent sides punched. End posts have holes on only one side. (See Figure 1.) A Gate post is the same as an End post but the post walls are twice as heavy to support the weight and latching of a gate.
- Drive the standard post caps onto the posts using a rubber mallet before setting the posts in concrete. This will prevent the posts from being knocked out of alignment after the concrete has been poured. Ball caps may be put on after the fence is installed.
- Gates and sections should be installed so that the bottom of the fence is about 2" – 3" above ground level. This will allow the grass under the fence to be easily trimmed.
- All screws in the fence sections and the posts should be installed on the same side (normally the inside) of the enclosed area for a neater appearance when you are done.
- When you need less than a full section to complete a line of fence, cut it to size using a hacksaw. Notch the cut ends of the horizontal rails so they will fit inside the post. Use a factory notch as a guide.
- Mix the concrete for the posts holes on the dry side to allow the posts to set faster and to give additional support when installing the fence sections. Use the chart on the right to determine the minimum post depth for your fence.



Fence Height	Post Depth
36", 48", 60"	18"
57"	20"
54", 72"	24"
96"	36"

**Caution: The concrete footings must extend below the frost line in areas where freezing of the ground can cause the posts to "heave". The posts themselves do not have to go below the frost line, however, for proper installation.**

## Fence Installation:

1. Install a pair of gate posts first. (If you don't have any gates, then start with an end or corner post.) Dig the post holes and set the posts into them. Fill the holes with concrete and tamp down around each post so the concrete is about 2" below ground level. The gate will be attached after the concrete has set. The opening between the posts should equal the size of the gate that was ordered. (i.e.: a 48" gate fits into a 48" wide opening.)

**Note:** For double drive gates, the opening should be about  $\frac{1}{2}$ " –  $\frac{3}{4}$ " LESS than the double gate size. (i.e.: a 12' double drive gate will go into a  $143\frac{1}{4}$ " –  $143\frac{1}{2}$ " opening.) This allows better operation of the latching mechanism. For larger openings, you may need to use the spacers provided with the hinges to narrow the space between the center of the two gates.

**Caution: The proper operation of the gate depends upon the correct installation of the gate posts. Make certain that they are plumb.**

2. Repeat this procedure for all other gate posts that are not in the same straight line of fence. Gates that are in the same line will be installed when the fence reaches their location.

3. After the gate posts are set, the first line of fence is installed. Dig up to 8 holes for the line posts along the fence line. If you reach an end or corner of the fence line, then dig the post hole where it's needed. Use the chart on the right to determine the proper center to center measurement of the holes based upon the type of Jerith fence you are installing.

Fence Type	Post Size	Post Spacing (on center)
Residential	2" sq.	72 $\frac{1}{2}$ "
Ovation & Regency	2" sq.	72"
Industrial	2 $\frac{1}{2}$ " sq.	71 $\frac{1}{2}$ "

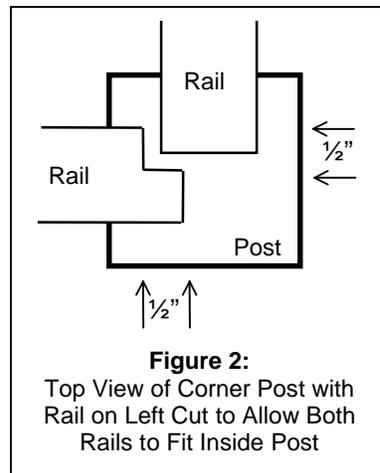
4. To install the fence, slide the horizontal rails of a section into the punched holes of the post installed in Step 1 as far as the notched end of the rails will allow. Place a line post into the next post hole, and slide the line post onto the horizontal rails of the section as far as possible. Pour concrete around the line post. Check that the post is plumb and aligned with the guide string. Tamp it down to hold the post in position. Leave the concrete about 2" below ground level.

**Note:** Corner posts require the horizontal rails of one section to be specially cut to allow both sections to fit into the post. A  $\frac{1}{2}$ " x  $\frac{1}{2}$ " piece must be removed from the end of the rails. (See Figure 2.)

**Caution: Make sure that the posts are parallel to the pickets in the sections! Otherwise, the installation will appear very sloppy.**

5. When you have 6 – 8 sections installed, align the fence by sighting along the top horizontal rails. When correctly aligned, the rails will appear to be one continuous line. Also, the posts will appear to be one when viewed from the end of the fence line. Continue in this manner until all fence sections are installed.
6. After the concrete has set, fasten the rails to the posts using the self-drilling screws.

**Caution: Do not overtighten the self-drilling screws - you can break them! If you use a powered hex-head driver, adjust the clutch to prevent the screws from marring the finish or denting the post.**



7. Fill in the top of the post holes with dirt and grass so the fence will look like it's been there for years. Your fence installation is now complete!

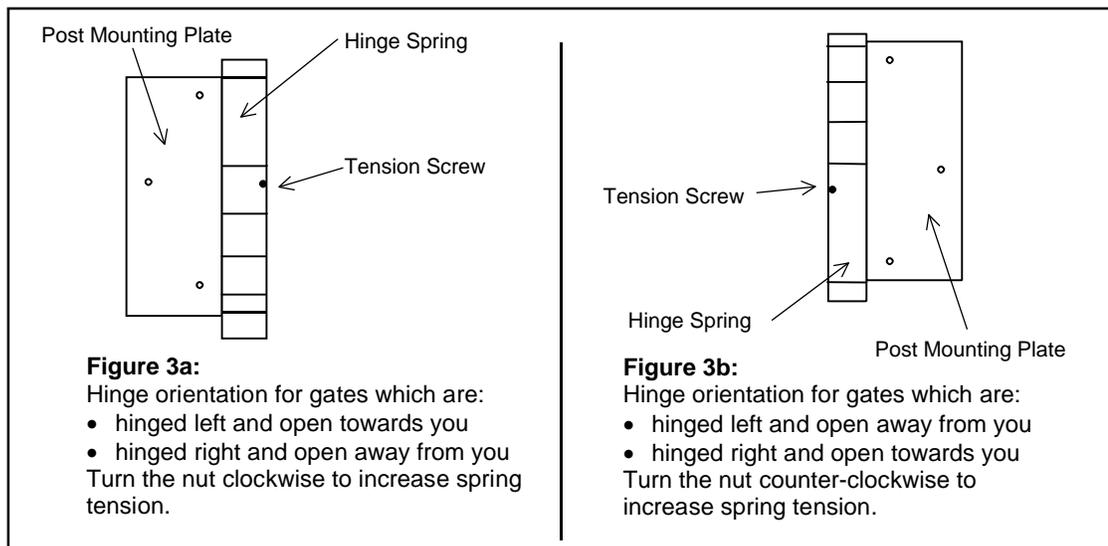
## Gate Installation:

Once the concrete has set around the gate posts, you may then install the gates. Proper installation will result in approximately a ¼" space between the gate and each of the gate posts.

1. Before fastening the hinges, decide how the gate will be mounted and how it will open. If the gate will be hinged on the left and open towards you, mount the hinges so that the hinge springs are on top. The springs must also be on top if the gate will be hinged right and open away from you. If you want the gate to open the other way, then the hinge springs must be on the bottom. (See Figures 3a and 3b.)
2. Attach each hinge to the gate post using three of the self-drilling screws provided. The post mounting plate attaches to the post on the inside of the gate opening. Next, fasten the gate to each hinge using four more screws. Mount one hinge near the top rail of the gate and the other near the bottom rail to distribute the weight of the gate evenly. Make sure the hinges line up with each other to prevent them from binding. The gate should now swing freely.

**Caution: If the hinges are not in line with each other, the gate will not close by itself!**

**Note:** If you are hanging a gate on a surface other than a post, such as a column, then use the spacer that is provided with the hinge to fill in the 1/8" gap behind the post mounting plate. This is not required if the hinge is attached to a post. Fasten the hinge to the surface using the proper lag bolts (not provided). It may be necessary to enlarge the holes in the plates larger to accept these bolts.



6. Mount the latch according to its specific instructions.
7. With the hinges and latch now mounted, you may have to adjust the spring tension in the hinges to allow the gate to close and latch by itself. The hinge tension set at our factory allows most gates to work properly. To change the tension, use a wrench or pliers to hold the nut on the hinge rod while you remove the tension screw from the hinge. Move the nut about ¼ turn to increase or decrease the tension. (See Figures 3a & 3b for the correct direction to turn the nut.) Replace the tension screw into the pre-drilled hole in the center of the hinge. Repeat this procedure for the other hinge. Adjust the tension until the gate closes and latches correctly.

**Caution: There must be equal tension on both hinge springs for proper operation of the gate.**

**Note:** If the gate will be used with an operator or as part of a double drive gate, then remove the tension screw from the hinge, release all of the tension, and replace the screw. The tension screw must be attached to the hinge rod, even if there is no tension needed on the hinge.

7. For double drive gates, the drop rod is installed last. Fasten one of the two "guides" to the face of one side of the gate frame near the bottom of the latch side. Place the other guide about halfway up the gate side in line with the first one. Insert the drop rod through the two guides and adjust them for smooth operation. Finally, mount the small "hook" to hold the rod in the up position. Make sure the drop rod clears the ground when the gate opens.
8. Enjoy your Jerith gate!



# Patriot™ Ornamental Wire Fence

## Installation Instructions

Please read these instructions thoroughly before attempting to install your Patriot Fence. While installation of the fence is relatively easy, this instruction sheet should eliminate any guess work. If you have any questions or problems installing the fence, please call us weekdays at 1-800-344-2242.

### Materials Needed:

- Stakes
- String
- Measuring Tape
- Post Hole Digger
- Level
- Concrete Mix
- 5/16" socket, 9/64" and 3/8" Drill Bits and Drivers
- Reciprocating, Band and/or Hack Saw

### Before You Begin Installing Your Fence:

- Establish your fence line by staking out the area to be enclosed and attaching a guide string to the stakes. Make sure the fence is set back from the property line as required by local codes.
- Gates and sections should be installed so that the bottom of the fence is about 2" above ground level. This will allow the grass under the fence to be easily trimmed.
- When you need less than a full section to complete a line of fence, cut it to size.

**Caution: If it is necessary to cut panels to fit into the fence line or for gates, all cut pieces must be seal-coated with zinc rich primer (known as "Cold Galvanizing") and then painted with Jerith's custom touch-up paint. This two step process should also be done in any place where the finish has been damaged. Failure to follow this procedure may void the warranty!**

- Gate posts should be spaced 6" wider than the desired gate width for single gates, and 10" wider for double gates. (i.e. a 48" single gate needs a 54" opening between gate posts, a 10 foot double needs a 10' 10" opening.)
- For **RETROFIT SYSTEM**, remove old Fence, Top Rail, and fittings. Check and correct all posts for Plumb and Straight. Remove all rust, scale, and dirt. Apply sleeves, or cold galvanize, prime and paint all surfaces. Refer to #4 below.

### Fence Installation (for method details see page 4):

1. For **TRADITIONAL OR PASSBY** Install all terminal posts (end, gate and corners) first. (The maximum opening for a single gate is 6' 6", and 12' 10" for a double gate.) Dig the post holes and set the posts into them. Fill the holes with concrete and tamp down around each post so the concrete is about 2" below ground level. Any gates will be attached after the concrete has set.

**Caution: The proper operation of the gate depends upon the correct installation of the gate posts. Make certain that they are plumb.**

2. After the terminal posts are set, begin setting the line posts. Post spacings are measured from center to center of the posts. For the **Traditional System**, those measurements should be 72" for 2" line posts and 71 1/2" for 1 1/2" line posts. For the **Passby System**, 96" centers are recommended although the spacing is not as critical (some applications may allow for 10' centers but those requiring greater structural strength may require 6' centers). Line posts for the **Passby System** should be offset enough to allow line of fence to passby them but end in the center of terminals. Heights of line posts should be 1-2" longer than height of fence, terminals should be 2-3" longer. (If on a slope, add the length of the drop to the lower post). Put a post into each hole and pour concrete around it. Check that the post is plumb and aligned with the guide string. Tamp it down to hold the post in position. Leave the concrete about 2" below ground level.

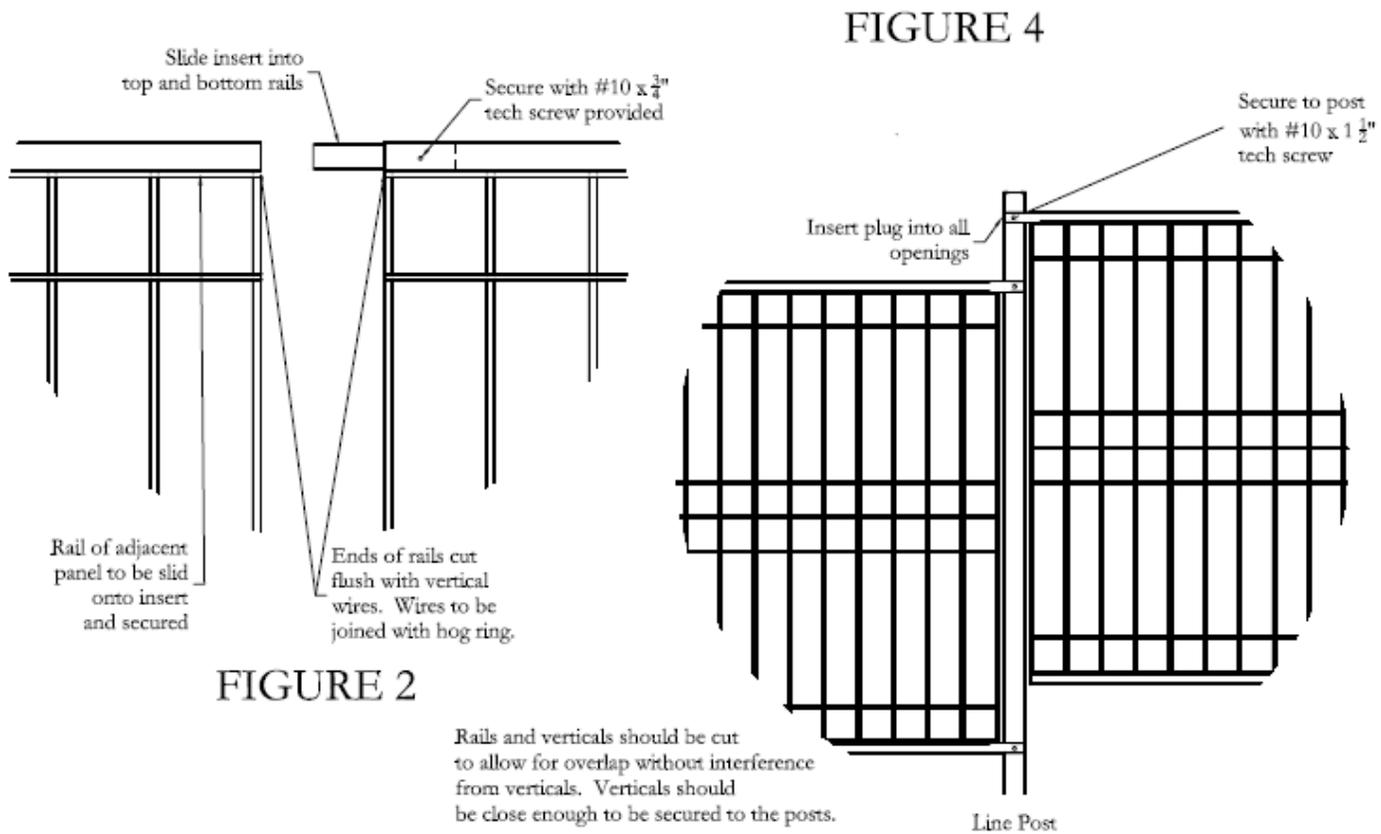
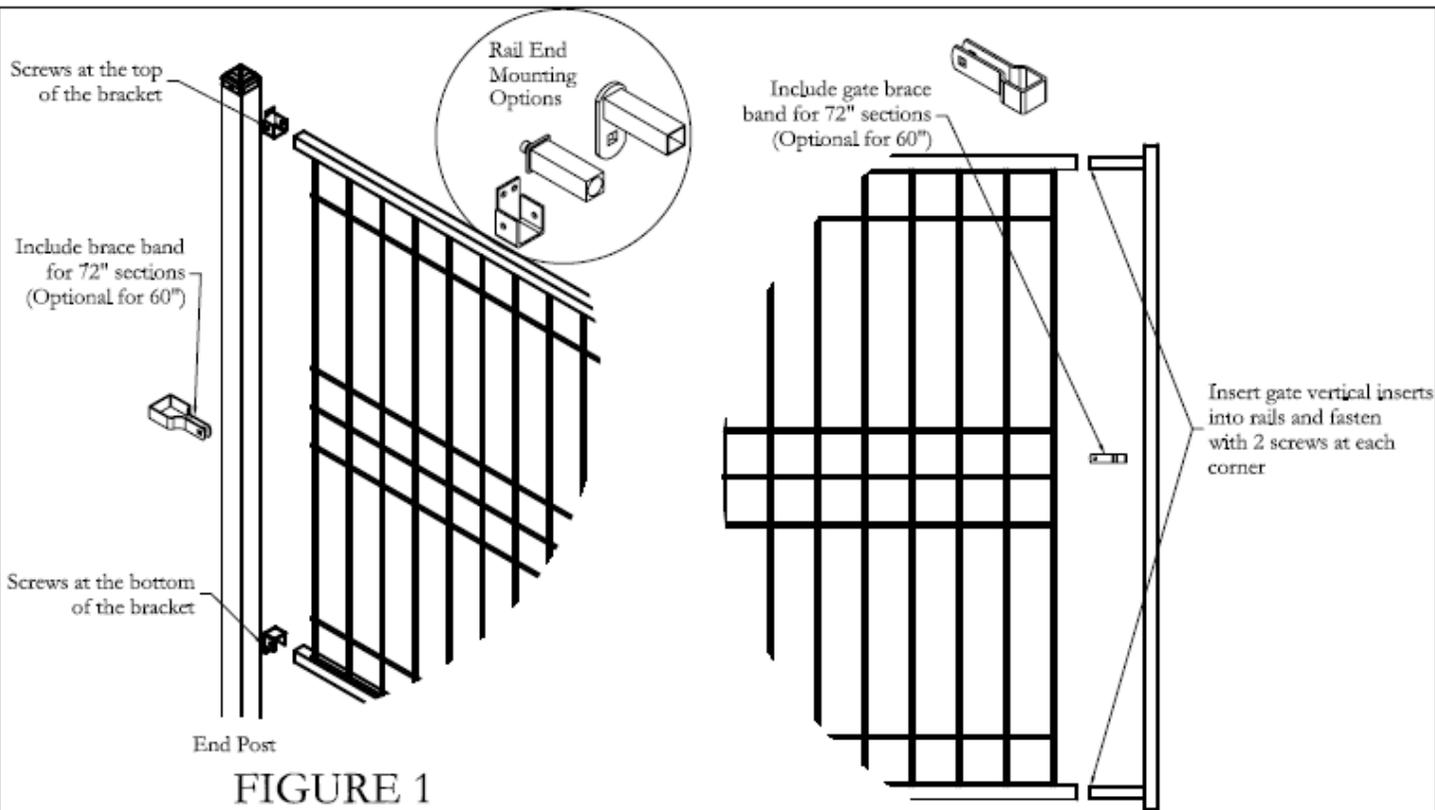
**Caution: The concrete footings must extend below the frost line in areas where freezing of the ground can cause the posts to “heave”. The posts themselves do not have to go below the frost line, however, for proper installation.**

2. When you have 6 – 8 posts installed, align them so that they appear to be one when viewed from the end of the fence line. Continue in this manner until all fence posts are installed.
3. If the grade is too steep and there will be too much space under the bottom rail of the section, it may be necessary to cut the section in half and use an extra post to reduce the space beneath the section.
4. **For Traditional System**, sections will proceed from post to post using 4 of the selected rail ends (see Figure 1). Attach brackets as shown, or, if using screwless rail ends, drill 3/8” holes at 46 3/4”, 57 1/4”, and 68 1/4” center to center for 48”, 60”, and 72” fence heights respectively. For 72” heights 2-way (boulevard) bands have been provided for additional horizontal structural support for line posts and Brace Bands for End and Corner Posts (Optional for 60” height). These should be placed at approximately 36” (adjust for appearance). The rails will be level, so adjust the bracket height to take into account any space under the fence due to the slope of the ground. When the top and bottom brackets on a post are installed facing opposite directions, there is no need to use screws into the rails. Screws can be added if desired.
5. **For Passby and Retrofit Systems** Fence sections will be joined through use of internal sleeves provided (See Figure 2) and fence sections secured to posts through the use of the 1 1/2” Tech screws provided (Predrilling may be necessary for some retrofit posts. Use 9/64 drill bit). If rails extend past end vertical wires, the ends of all rails should be cut off allowing verticals to abut and horizontal lines to be continuous (See Figure 2). These fence lines may be continued for as long a distance as the slope will permit
6. **For Passby and Retrofit Systems** sections will terminate on inside face of **terminal** posts only, Sections will attach to sides of line posts. For end sections in **Retrofit System**, remove enough of the ends of the rails next to the terminals to enable use of existing tension bands for added horizontal strength (Paint bands as posts or use new black tension or brace bands) For end sections in **Passby System**, attach same as Traditional System above (See Figure 1).
7. When slope of ground creates too much space under the bottom rail (as in # 4 above), fence should be terminated and restarted at a line post (See Figure 3). Care should be taken to cut rails in such a way as to permit overlapping of ends, and for securing verticals middle of sections to posts with black ties. Make certain plugs have been inserted into all open ends of rails. After all lines have been completed, black hog rings (not provided) can be used to secure end verticals of each section to each other.
8. Fill in the top of the post holes with dirt and grass so the fence will look like it’s been there for years. Your fence installation is now complete!

## Gate Installation:

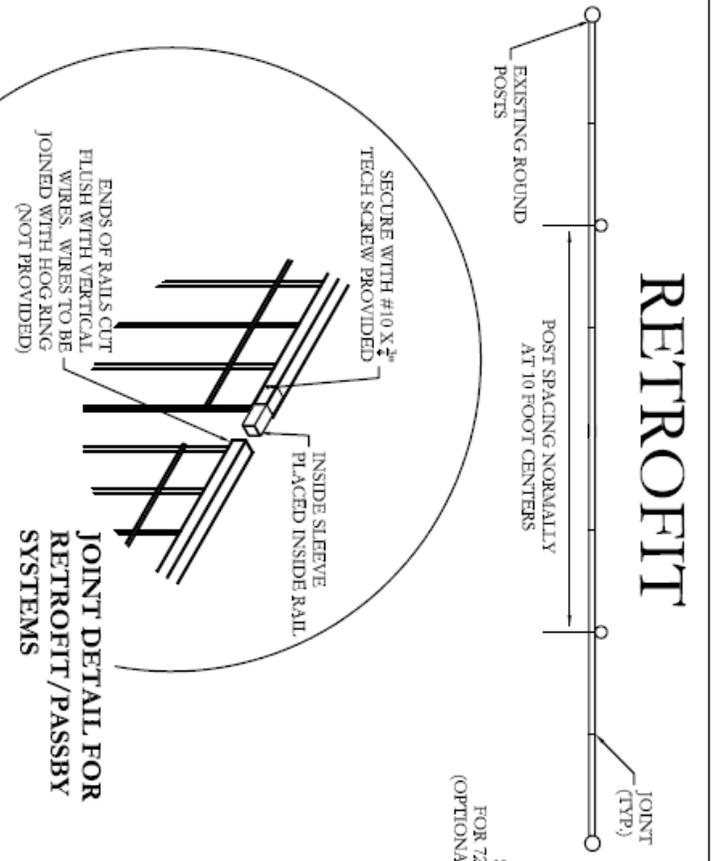
Once the concrete has set around the gate posts, you may install the gates. Proper installation will result in approximately a 2” space between the gate and each of the gate posts. First, you must assemble the gate using a gate kit as follows:

1. For a single gate, cut a section of fence 6” less than the opening size you want. For a double gate, each section should be cut 5” less than half of the opening.
2. Attach the verticals of the gate by inserting them into the horizontal rails of the section and fastening with two self-drilling screws at each corner. For 72” high gates, brace bands have been provided for additional horizontal support (Optional for 60” height). Add these to the gate heights before insertion into rails. (See Figure 4.)
3. Attach hinges to the gate and the gate post using the self-drilling screws provided. Mount one hinge near the top rail of the gate and the other near the bottom rail to distribute the weight of the gate evenly. When using self-closing hinges, the offset hinge will be on the bottom. The gate should now swing freely.
4. For double drive gates, the drop rod is installed before the latch. Fasten one of the two “guides” to the face of one side of a gate frame near the bottom of the latch side. Place the other guide high enough to ensure ground clearance of the drop rod when the gate is opened. Insert the drop rod through the two guides and adjust them for smooth operation.
5. Position the latch at a convenient height (or as required by local codes) and fasten the latch on the side of the gate. Your done. Enjoy your Jerith fence!

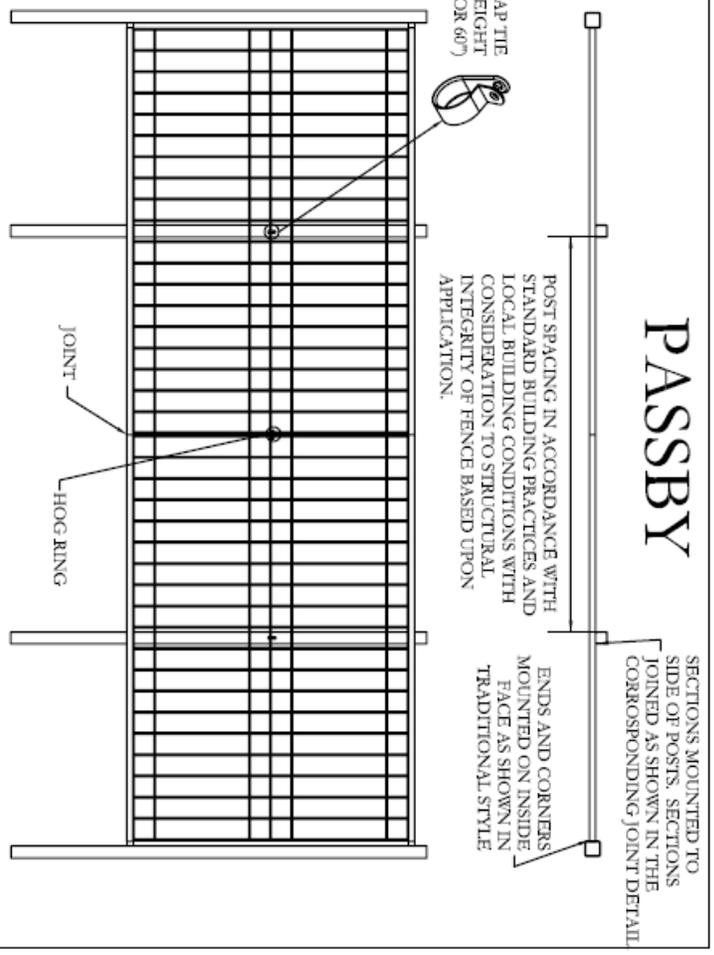


Rails and verticals should be cut to allow for overlap without interference from verticals. Verticals should be close enough to be secured to the posts.

# RETROFIT

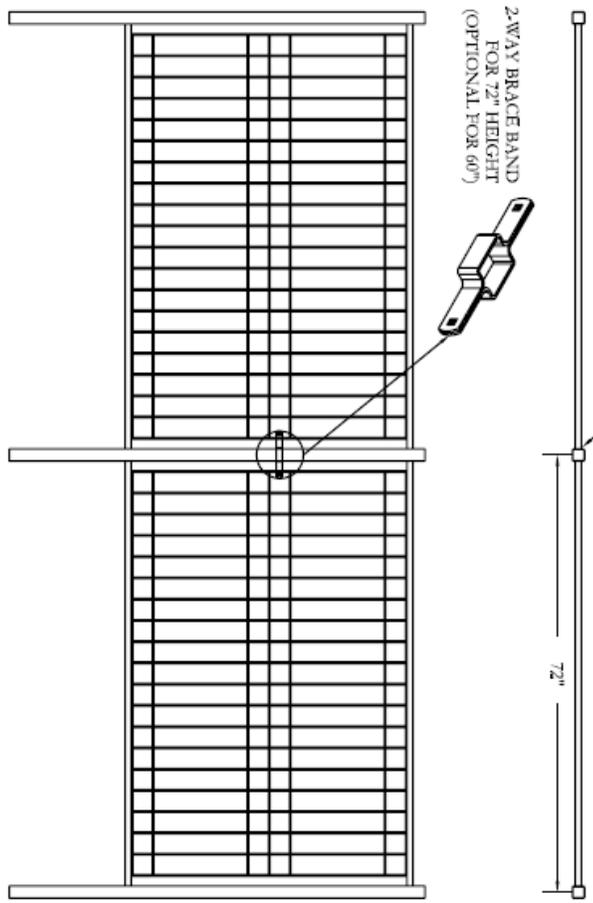


# PASSBY



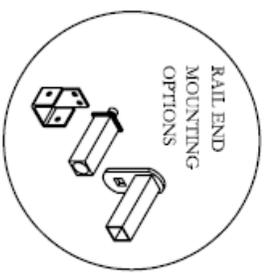
SECTION RAIL ENDS ARE MOUNTED DIRECTLY TO THE POSTS AS SHOWN IN THE CORRESPONDING SIDE VIEW.

# TRADITIONAL



SCREWS AT THE TOP OF THE BRACKET

SCREWS AT THE BOTTOM OF THE BRACKET



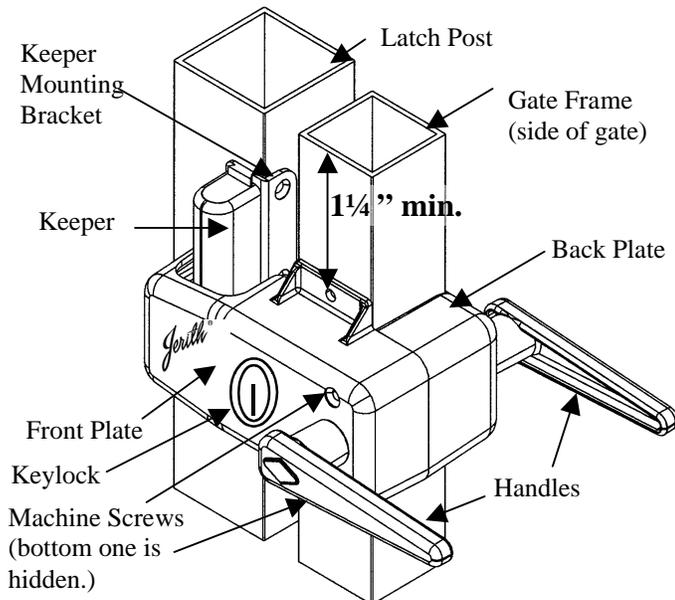
# Jerith Ever-Latch™ Installation Instructions

**This latch requires some assembly. The following pieces should be in the latch bag:**

- 2 - handles with set screws
- 1 - square spindle
- 1 - latch front (with Jerith logos)
- 1 - latch back plate
- 2 - keys for keylock
- 1 - keeper attached to keeper mounting bracket

- 1 - round bushing with square hole
- 1 - bag of hardware containing:
  - 1 - Allen wrench
  - 2 - 1 $\frac{3}{4}$ " machine screws
  - 2 -  $\frac{3}{4}$ " round-head screws
  - 7 -  $\frac{1}{2}$ " flat-head screws
  - 1 -  $\frac{1}{4}$ " flat-head screw

**To assemble and install the latch, complete the following steps. See the figure on the left to help with your assembly:**



**Completed Ever-Latch assembly for a gate that is hinged on the right and opens towards you.**

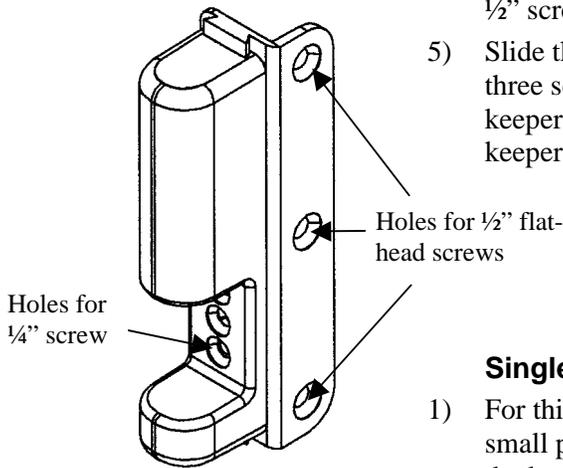
- 1) Position the latch front on the side of the gate frame that you want to swing out. Push the two 1 $\frac{3}{4}$ " machine screws all the way through the latch front.
- 2) Place the back plate on the other side of the gate frame and tighten the 1 $\frac{3}{4}$ " screws to attach the back to the front.
- 3) Position the latch at a convenient height (or as required by local codes) and drill four 1/8" pilot holes in the gate frame using the screw holes in the latch front and back as a template. Use the two  $\frac{3}{4}$ " round-head screws to attach the latch front to the gate frame and two  $\frac{1}{2}$ " flat-head screws for the back. **Note: The top screw hole on the front plate must be at least 1 $\frac{1}{4}$ " below the top of the gate frame.**
- 4) Place the spindle into one of the handles as far as it will go and use the Allen wrench to tighten the set screw in the handle.

- 5) Push the other end of the spindle through the large hole in the latch front, place the round bushing with the square hole in it into the round hole on the back plate, and attach the second handle to the other side of the spindle using the Allen wrench. Make sure both handles point away from the Jerith logos on the latch front and are parallel to the ground.
- 6) Place the keeper into the opening of the latch front behind the Jerith logos so that the open part of the keeper is at the bottom. The magnet in the latch front should automatically attach the keeper to the latch at this point. This will make positioning the keeper easier.

**Depending upon the gate installation, the keeper will be mounted differently. For a –  
Single gate latching against the front of any type of post:**

- 1) Make sure the keeper mounting bracket is attached to the keeper so that the 3 screw holes are on the side are closest to the gate, not the post. If the keeper mounting bracket is facing the wrong way, slide it off the keeper, reverse it and slide it back onto the keeper. (See sketch on the back of this page.)
- 2) Close the gate against the post and position the keeper mounting bracket so that it is against the corner of the latch post. Mark the top hole position of the bracket on the post.
- 3) Open the gate slightly and push down on the latch handle to release the keeper. Slide the keeper off the keeper mounting bracket.
- 4) Using the top hole position that you just marked and the keeper mounting bracket as a template, drill five 1/8" pilot holes through the recessed screw holes on the keeper mounting bracket, and fasten the

keeper mounting bracket with three ½” flat-head screws on the side of the latch post and two flat-head ½” screws on the front of the post.



5) Slide the keeper over the keeper mounting bracket and line up one of the three screw holes at the bottom of the keeper with one of the holes in the keeper mounting bracket. Use the ¼” screw to secure the keeper to the keeper mounting bracket.

6) Close the gate and test the operation of the latch. If the keeper needs to be adjusted, remove the ¼” screw, reposition the keeper and put the screw back in a new location.

### Single gate latching inside a column or wall:

- 1) For this type of installation, you need a “wall mount stringer”. This is a small piece of 1” x 1½” rail that will attach to the column and will hold the keeper in position.
- 2) Slide the keeper mounting bracket off the keeper.
- 3) Place the keeper mounting bracket on the corner of the wall mount stringer. Position the leg of the keeper mounting bracket with 3 screw holes in it on the 1” side of the stringer and the bracket leg with multiple holes on the 1½” stringer side. Use the keeper mounting bracket as a template and drill five 1/8” pilot holes through the recessed screw holes on the keeper mounting bracket. Fasten the keeper mounting bracket to the stringer with five ½” screws.
- 4) Slide the keeper mounting bracket/stringer back onto the keeper so that the open side of the stringer is against the column. Attach the stringer to the column using appropriate fasteners (not provided).
- 5) Push down on the latch handle to release the keeper.
- 6) Line up one of the three screw holes at the bottom of the keeper with one of the holes in the keeper mounting bracket. Use the ¼” screw to secure the keeper to the bracket.
- 7) Close the gate and test the operation of the latch. If the keeper needs to be adjusted, remove the ¼” screw, reposition the keeper, and put the screw back in a new location.

### Double gate with a gap less than or equal to 1¼” between the gates:

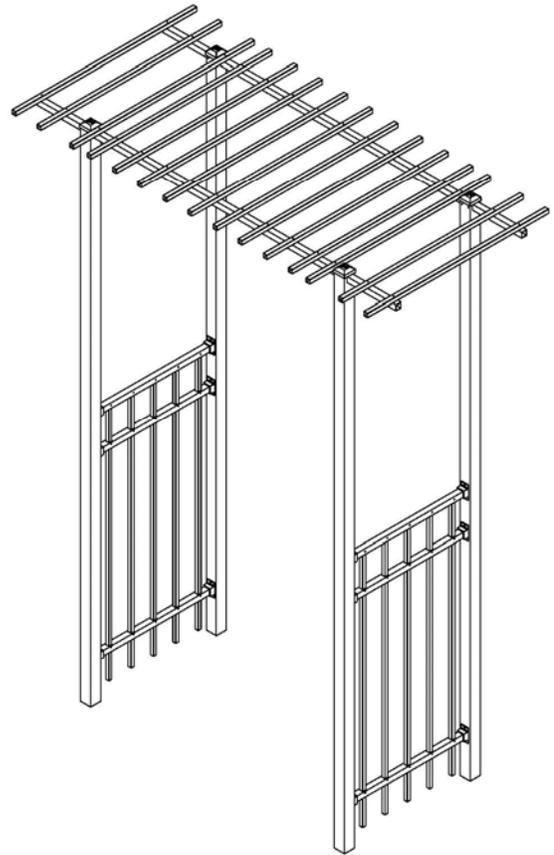
This installation is the same as a single gate attaching to a post. The only difference is that instead of attaching the bracket to a post, you will attach it to the side of the other gate. If you can narrow the gap between the gates, this will be a better installation than the method below.

### Double gate with a gap greater than 1¼” between the gates:

- 1) Make sure the keeper mounting bracket attached to the keeper is positioned so that the 3 screw holes on the side are closest to the gate **without the latch on it**. This is known as the “stationary gate”. If the keeper mounting bracket is facing the wrong way, slide it off the keeper, reverse it and slide it back onto the keeper.
- 2) Close the gate with the latch on it and position the keeper mounting bracket so that it is against the side of the stationary gate. Mark the top hole position of the bracket on the side of the stationary gate.
- 3) Open the gate slightly and push down on the latch handle to release the keeper. Slide the keeper off the keeper mounting bracket.
- 4) Using the top hole position that you just marked and the keeper mounting bracket as a template, drill three 1/8” pilot holes through the recessed screw holes on the side of the bracket, and fasten the bracket with ½” screws to the side of the stationary gate. If properly installed, the bracket will extend into the opening between the two gates.
- 5) Slide the keeper over the keeper mounting bracket and line up one of the three screw holes at the bottom of the keeper with one of the holes in the keeper mounting bracket. Use the ¼” screw to secure the keeper to the bracket.
- 6) Close the gate and test the operation of the latch. If the keeper needs to be adjusted, remove the ¼” screw, reposition the keeper, and put the screw back in a new location.



**MANUFACTURING CO., INC.**  
**800-344-2242**

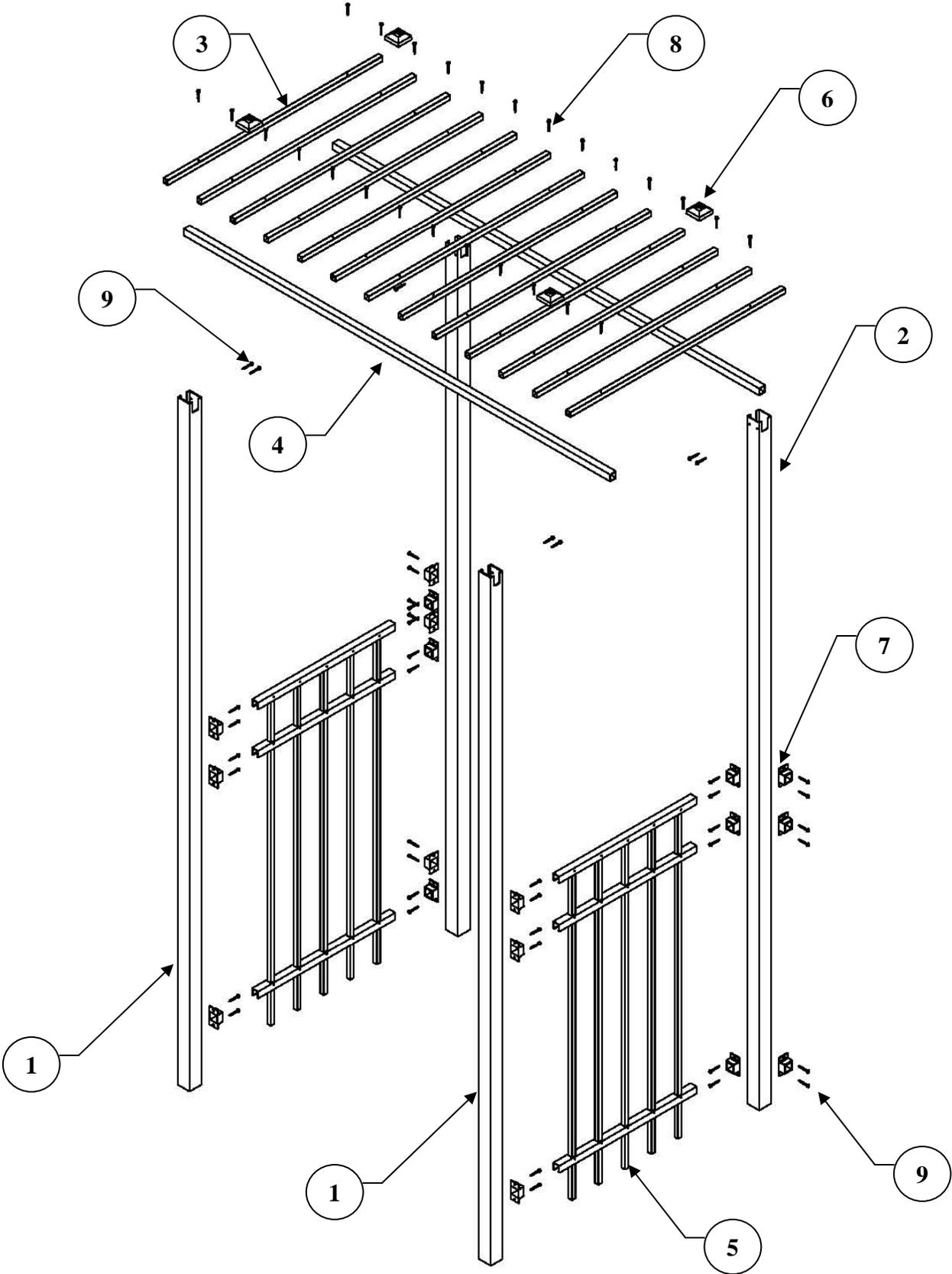


## **PRIMROSE ARBOR ASSEMBLY INSTRUCTIONS**

### **Parts List**

<b>Item</b>	<b>Quantity</b>	<b>Description</b>
<b>1</b>	<b>2</b>	<b>2" Square x 100" Standard Posts (1/16" Walls)</b>
<b>2</b>	<b>2</b>	<b>2" Square x 100" Heavy Duty Posts (1/8" Walls)</b>
<b>3</b>	<b>15</b>	<b>3/4" Square x 36" Rafters</b>
<b>4</b>	<b>2</b>	<b>1" Square x 72" Arbor Top Rails</b>
<b>5</b>	<b>2</b>	<b>23" Wide Side Panels (Not Included)</b>
<b>6</b>	<b>4</b>	<b>2" Post Caps</b>
<b>7</b>	<b>18</b>	<b>Wall Mounts</b>
<b>8</b>	<b>30</b>	<b>#8 x 1" Tek Screws</b>
<b>9</b>	<b>44</b>	<b>#10 x 1" Tek Screws</b>

# Exploded View



## Step 1 – Installation of Heavy Duty Posts

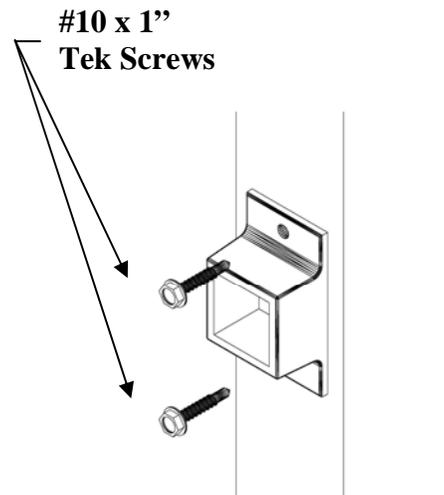
It is important that the heavy duty posts (1/8" walls) are installed first. If a gate is to be attached to the arbor, it must be mounted on heavy duty posts.

For instruction on how to install heavy duty posts, please refer to Jerith's *Aluminum Ornamental Fence Installation Instructions*. This instruction sheet should be included with your order of fence. It is also available online at [www.jerith.com](http://www.jerith.com).

**Caution: When installing the two heavy duty posts, be sure the slots at the top of the posts are facing each other. This must be done in order to attach the top of the arbor to the posts. (Refer to step 5 for illustration.) The screw holes should face the inside of the arbor.**

## Step 2 – Wall Mount Placement

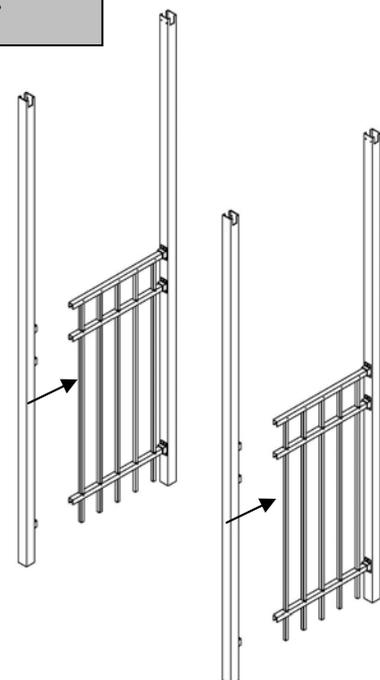
- Attach 3 wall mounts to the heavy duty posts with #10 x 1" fasteners provided.
- The placement of the wall mounts will depend on the height and style of fence ordered. Wall mounts should be placed at the height of each horizontal rail with the panel raised 2"-3" from the ground.
- Attach 3 wall mounts to each standard post (1/16" walls). The wall mounts on the standard posts should be placed in the same location as those on the heavy duty posts.
- Sections with (4) rails do not need wall mounts on the third rail from the top.



**Caution: If you are installing the arbor next to an existing fence line, be sure to line up your wall mounts with the existing sections. Use 3 wall mounts to attach the fence sections to the arbor posts.**

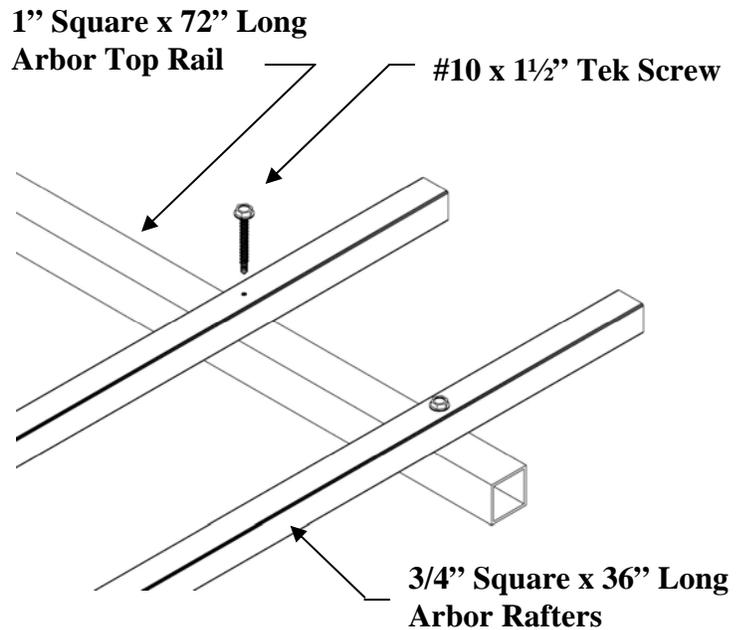
## Step 3 – Installation of Side Panels and Standard Posts

- Cut (2) 23" pieces from a section of fence. Cut off any notches if you are using the notched end of a section. These 23" pieces will be used as the side panels for the arbor.
- From the center of each heavy duty post, measure 25" back and dig a hole for each standard post. Slide the side panels into the wall mounts on the heavy duty post. Place the standard posts into the holes and attach them to the side panels. Make sure the top screw holes face the heavy duty post. Secure each standard post in the ground with concrete (refer to Installation Instructions). Verify that all posts are plumb, level, and the correct distance apart. Use a level to ensure the side panels are straight.



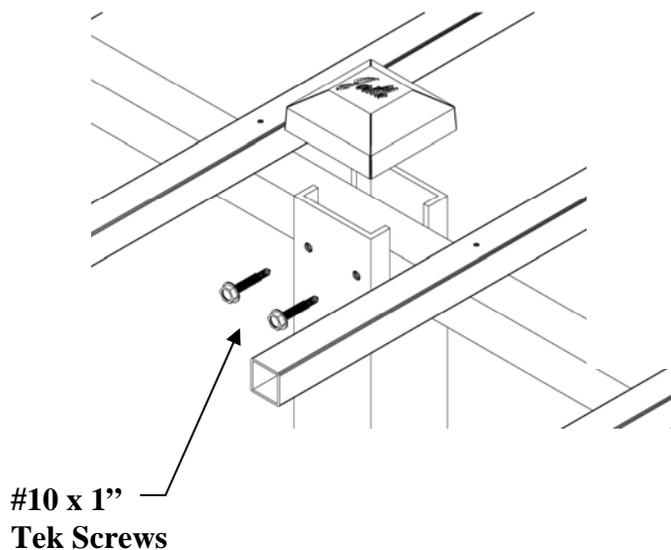
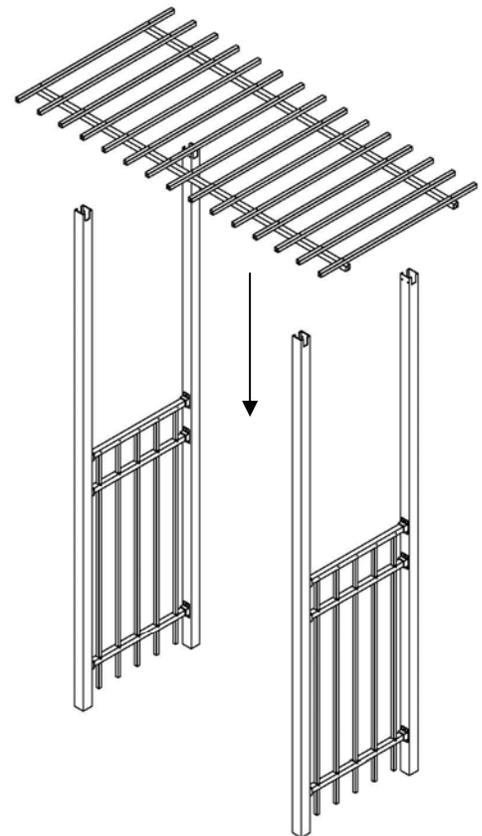
### Step 4 – Top Assembly

- Attach the 3/4" square rafters to the 1" square arbor top rails with the #10 x 1 1/2" fasteners provided.
- The rafters and arbor top rails are pre-drilled for easy alignment and assembly. Line the holes on the rafters up with the holes on the top rails and attach them with the #10 x 1 1/2" screws provided. The first rafter is attached 1" from the end of each top rail. The following rafters are placed 5" apart from each other.
- The completed top assembly should have 15 evenly spaced rafters attached to the top rails.



### Step 5 – Attach Top Assembly to Posts

- Attach the top assembly to the (4) posts. Center and place the top assembly into the notches cut out in the top of the posts. **If the posts interfere with the position of the rafters (due to the desired opening), two rafters can be removed or moved slightly to avoid the posts.**
- Place post caps over the 4 posts and secure the assembly with #10 x 1" fasteners as shown. Two screws should fasten each post to the top assembly.



# Residential Fence Specifications:

## Section 32 31 19 – Decorative Metal Fences and Gates

[This specification contains options and notes in square brackets. The various choices relate to the color, style, size, and component dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers Residential Strength Aluminum Ornamental Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, gates, and accessories.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be Residential Strength Aluminum Ornamental Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-676-9756; email: sales@jerith.com.) The fence shall be Style # [100, 101, 111, 200, 202, 211, 400, 401, 402, Concord 101, or Concord 111] with a picket length of [36, 48, 54, 57, 60, or 72] inches. The color of the fence system shall be [Black, White, Green, or Bronze].

#### 2.02 Materials:

A. Aluminum Extrusions: All posts and rails used in the fence system shall be extruded from HS-35™ aluminum alloy having a minimum yield strength of 35,000 psi. All pickets shall have a minimum yield strength of 25,000 psi. 6063-T5 Alloy is not acceptable for any components.

B. Fasteners: All fasteners shall be stainless steel. Hidden spring clips shall be used to connect the pickets to the horizontal rails. Rail to post connections shall be made using self-drilling hex-head screws.

C. Accessories: Aluminum sand and die castings shall be used for all scrolls, post caps, finials, and miscellaneous hardware. Die castings shall be made from Alloy 360.0 for superior corrosion resistance. Alloy 380.0 is not acceptable.

#### 2.03 Finish:

A. Pretreatment: A three stage non-chrome pretreatment shall be applied. The first step shall be a chemical cleaning, followed by a water rinse. The final stage shall be a dry-in-place activator which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with FencCoat™, a Super-Durable TGIC polyester powder-coat finish system applied by Jerith Manufacturing Company. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of at least 2.0 mils. In addition, the screw heads shall be painted to match the color of the fence.

C. Tests: The cured FencCoat finish shall meet AAMA 2604 “Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels”, which includes the following requirements:

1. Humidity resistance of 3,000 hours using ASTM D2247.
2. Salt-spray resistance of 3,000 hours using ASTM B117.
3. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 5 years in Florida facing south at a 45 degree angle.

Finishes which only meet AAMA 2603 (or the previous version - AAMA 603) are not acceptable.

#### 2.04 Construction:

A. Horizontal rails shall be 1” channels formed in a modified “U” shape. Pickets shall pass through holes punched in the top of the rail. The top wall shall be .055” thick and the side walls .082” thick for superior vertical load strength. There shall be 3 horizontal rails (4 rails for 72” high fence) in each section.

B. Pickets shall be fastened to the rails using stainless steel spring clips that are hidden inside the rails. Pickets shall be  $\frac{5}{8}$ ” square and have a wall thickness of .050”. Welding or screwing the pickets to the rails is not permitted.

C. Posts shall be 2” square extrusions with pre-punched holes which allow the fence section rails to slide in. Posts shall be spaced 72½” on center and have .060” walls. Gate posts shall be [2” or 4”] square with .125” walls and used on both sides of a gate. Die cast aluminum caps shall be provided with all posts.

D. Gates shall have welded frames and shall support a 250 lb. vertical load on the latch side of the gate without collapsing. Walk gates shall be self-closing and self-latching.

E. Assembled sections shall support a 350 lb. vertical load at the midpoint of any horizontal rail.

F. The Jerith logo shall appear on all post caps, gates, and horizontal rails of the fencing system.

#### 2.05 Warranty:

The entire fence system shall have a written Limited Lifetime Warranty against rust and defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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# Ovation Fence Specifications:

## Section 32 31 19 – Decorative Metal Fences and Gates

[This specification contains options and notes in square brackets. The various choices relate to the color, style, size, and component dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers Ovation Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, gates, and accessories.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be Ovation Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-676-9756; email: sales@jerith.com.) The style of the fence shall be [Ovation, Bravo, or Symphony] and the color of the system shall be [Black, White, Green, or Bronze]. The nominal height of the fence shall be [48" (Ovation only) or 52" (Bravo or Symphony)].

#### 2.02 Materials:

A. Aluminum Extrusions: All posts and rails used in the fence system shall be extruded from HS-35™ aluminum alloy having a minimum yield strength of 35,000 psi. All pickets shall have a minimum yield strength of 25,000 psi. 6063-T5 Alloy is not acceptable for any components.

B. Fasteners: All fasteners shall be stainless steel. Square drive screws shall be used to connect the pickets to the horizontal rails. Rail to post connections shall be made using self-drilling hex-head screws.

C. Accessories: Aluminum sand and die castings shall be used for all scrolls, post caps, finials, and miscellaneous hardware. Die castings shall be made from Alloy 360.0 for superior corrosion resistance. Alloy 380.0 is not acceptable.

#### 2.03 Finish:

A. Pretreatment: A three stage non-chrome pretreatment shall be applied. The first step shall be a chemical cleaning, followed by a water rinse. The final stage shall be a dry-in-place activator which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with FencCoat™, a Super-Durable TGIC polyester powder-coat finish system applied by Jerith Manufacturing Company. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of at least 2.0 mils. In addition, the screw heads shall be painted to match the color of the fence.

C. Tests: The cured FencCoat finish shall meet AAMA 2604 "Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels", which includes the following requirements:

1. Humidity resistance of 3,000 hours using ASTM D2247.
2. Salt-spray resistance of 3,000 hours using ASTM B117.
3. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 5 years in Florida facing south at a 45 degree angle.

Finishes which only meet AAMA 2603 (or the previous version - AAMA 603) are not acceptable.

#### 2.04 Construction:

A. Horizontal rails shall be 1" x 1½" channels formed in a modified "U" shape. Pickets shall pass through holes punched in the top of the rail. The top wall shall be .055" thick and the side walls .082" thick for superior vertical load strength. There shall be 2 horizontal rails in each section.

B. Pickets shall be fastened to the rails using painted stainless steel screws. Screws shall be used on only one side of the rail, leaving the other side with a clean appearance. Pickets shall be ¾" square and have a wall thickness of .050". Welding the pickets to the rails is not permitted.

C. Posts shall be 2" square extrusions with pre-punched holes which allow the fence section rails to slide in. Posts shall be spaced 72" on center and have .060" walls. Gate posts shall be [2" or 4"] square with .125" walls and used on both sides of a gate. Die cast aluminum caps shall be provided with all posts.

D. Gates shall have welded frames and shall support a 250 lb. vertical load on the latch side of the gate without collapsing. Walk gates shall be self-closing and self-latching.

E. Assembled sections shall support a 350 lb. vertical load at the midpoint of any horizontal rail.

F. The Jerith logo shall appear on all post caps, gates, and horizontal rails of the fencing system.

#### 2.05 Warranty:

The entire fence system shall have a written Limited Lifetime Warranty against rust and defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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# Regency Fence Specifications:

## Section 32 31 19 – Decorative Metal Fences and Gates

[This specification contains options and notes in square brackets. The various choices relate to the color, style, size, and component dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers Regency Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, gates, and accessories.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be Regency Aluminum Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-676-9756; email: sales@jerith.com.) The fence shall be [Windsor, Windsor Plus, Buckingham, Buckingham Plus, Kensington, or Kensington Plus] Style with a nominal height of [36, 48, 54 (Windsor or Windsor Plus only), 60, or 72] inches. The color of the fence system shall be [Black, White, Green, or Bronze].

#### 2.02 Materials:

A. Aluminum Extrusions: All posts and rails used in the fence system shall be extruded from HS-35™ aluminum alloy having a minimum yield strength of 35,000 psi. All pickets shall have a minimum yield strength of 25,000 psi. 6063-T5 Alloy is not acceptable for any components.

B. Fasteners: All fasteners shall be stainless steel. Square drive screws shall be used to connect the pickets to the horizontal rails. Rail to post connections shall be made using self-drilling hex-head screws.

C. Accessories: Aluminum sand and die castings shall be used for all scrolls, post caps, finials, and miscellaneous hardware. Die castings shall be made from Alloy 360.0 for superior corrosion resistance. Alloy 380.0 is not acceptable.

#### 2.03 Finish:

A. Pretreatment: A three stage non-chrome pretreatment shall be applied. The first step shall be a chemical cleaning, followed by a water rinse. The final stage shall be a dry-in-place activator which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with FencCoat™, a Super-Durable TGIC polyester powder-coat finish system applied by Jerith Manufacturing Company. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of at least 2.0 mils. In addition, the screw heads shall be painted to match the color of the fence.

C. Tests: The cured FencCoat finish shall meet AAMA 2604 “Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels”, which includes the following requirements:

1. Humidity resistance of 3,000 hours using ASTM D2247.
2. Salt-spray resistance of 3,000 hours using ASTM B117.
3. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 5 years in Florida facing south at a 45 degree angle.

Finishes which only meet AAMA 2603 (or the previous version - AAMA 603) are not acceptable.

#### 2.04 Construction:

A. Horizontal rails shall be 1” x 1½” channels formed in a modified “U” shape. Pickets shall pass through holes punched in the top of the rail. The top wall shall be .055” thick and the side walls .082” thick for superior vertical load strength. There shall be 3 horizontal rails in each section.

B. Pickets shall be fastened to the rails using painted stainless steel screws. Screws shall be used on only one side of the rail, leaving the other side with a clean appearance. Pickets shall be ¾” square and have a wall thickness of .050”. Welding the pickets to the rails is not permitted.

C. Posts shall be 2” square extrusions with pre-punched holes which allow the fence section rails to slide in. Posts shall be spaced 72” on center and have [.060” or .125”] walls. Gate posts shall be [2” or 4”] square with .125” walls and used on both sides of a gate. Die cast aluminum caps shall be provided with all posts.

D. Gates shall have welded frames and shall support a 250 lb. vertical load on the latch side of the gate without collapsing. Walk gates shall be self-closing and self-latching.

E. Assembled sections shall support a 500 lb. vertical load at the midpoint of any horizontal rail.

F. The Jerith logo shall appear on all post caps, gates, and horizontal rails of the fencing system.

#### 2.05 Warranty:

The entire fence system shall have a written Limited Lifetime Warranty against rust and defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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# Industrial Fence Specifications:

## Section 32 31 19 – Decorative Metal Fences and Gates

[This specification contains options and notes in square brackets. The various choices relate to the color, style, size, and component dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers Industrial Strength Aluminum Ornamental Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, gates, and accessories.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be Industrial Strength Aluminum Ornamental Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-676-9756; email: sales@jerith.com.) The fence shall be Jerith Style # [100, 101, 111, 200, 202, 401, or 402] with a picket length of [3, 4, 5, 6, 7, or 8] feet. The color of the fence system shall be [Black, White, Green, or Bronze].

#### 2.02 Materials:

A. Aluminum Extrusions: All posts and rails used in the fence system shall be extruded from HS-35™ aluminum alloy having a minimum yield strength of 35,000 psi. All pickets shall have a minimum yield strength of 25,000 psi. 6063-T5 Alloy is not acceptable for any components.

B. Fasteners: All fasteners shall be stainless steel. Square drive screws shall be used to connect the pickets to the horizontal rails. Rail to post connections shall be made using self-drilling hex-head screws.

C. Accessories: Aluminum sand and die castings shall be used for all scrolls, post caps, finials, and miscellaneous hardware. Die castings shall be made from Alloy 360.0 for superior corrosion resistance. Alloy 380.0 is not acceptable.

#### 2.03 Finish:

A. Pretreatment: A three stage non-chrome pretreatment shall be applied. The first step shall be a chemical cleaning, followed by a water rinse. The final stage shall be a dry-in-place activator which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with FencCoat™, a Super-Durable TGIC polyester powder-coat finish system applied by Jerith Manufacturing Company. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of at least 2.0 mils. In addition, the screw heads shall be painted to match the color of the fence.

C. Tests: The cured FencCoat finish shall meet AAMA 2604 “Voluntary Specification, Performance Requirements and Test Procedures for High Performance Organic Coatings on Aluminum Extrusions and Panels”, which includes the following requirements:

1. Humidity resistance of 3,000 hours using ASTM D2247.
2. Salt-spray resistance of 3,000 hours using ASTM B117.
3. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 5 years in Florida facing south at a 45 degree angle.

Finishes which only meet AAMA 2603 (or the previous version - AAMA 603) are not acceptable.

#### 2.04 Construction:

A. Horizontal rails shall be 1<sup>5</sup>/<sub>8</sub>” channels formed in a modified “U” shape. Pickets shall pass through holes punched in the top of the rail. The top wall shall be .070” thick and the side walls .100” thick for superior vertical load strength. There shall be 3 horizontal rails (4 rails for 8' high fence) in each section.

B. Pickets shall be fastened to the rails using painted stainless steel screws. Screws shall be used on only one side of the rail, leaving the other side with a clean appearance. Pickets shall be 1” square and have a wall thickness of .062”. Welding the pickets to the rails is not permitted.

C. Posts shall be 2½” square extrusions with pre-punched holes which allow the fence section rails to slide in. Posts shall be spaced 71½” on center and have .075” walls. Gate posts shall be [4” or 6”] square with .125” walls and used on both sides of a gate. Die cast aluminum caps shall be provided with all posts.

D. Cantilever slide gates shall be fabricated according to manufacturer's standard methods. Swing gates shall have welded frames and shall support a 300 lb. vertical load on the latch side of the gate without collapsing. Walk gates shall be self-closing and self-latching.

E. Assembled sections shall support a 1,000 lb. vertical load at the midpoint of any horizontal rail.

F. The Jerith logo shall appear on all post caps, gates, and horizontal rails of the fencing system.

#### 2.05 Warranty:

The entire fence system shall have a written Limited Lifetime Warranty against rust and defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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# Patriot Ornamental Wire Fence Specifications

## Section 32 31 16 – Welded Wire Fences and Gates

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[This specification contains options in square brackets. The various choices relate to the dimensions of the fences. Select one of the options and eliminate the brackets in your final specifications.]

### Part 1 SCOPE:

This specification covers Patriot Ornamental Wire Fence as manufactured by Jerith Manufacturing Co., Inc., including sections, posts, and gates.

### Part 2 PRODUCTS:

#### 2.01 Manufacturer:

The fencing system shall be Ornamental Wire Fence as manufactured by Jerith Manufacturing Co., Inc., 14400 McNulty Road, Philadelphia, PA 19154. (Telephone: 800-344-2242; Fax: 215-676-9756; email: sales@jerith.com.) The fence shall be fabricated to allow for a [48, 60, or 72] inch nominal finished height. The color of the fence system shall be Black.

#### 2.02 Materials:

A. Structural Components: All posts and rails used in the fence system shall be manufactured from coil steel having a minimum yield strength of 55,000 psi. The steel shall be galvanized to meet the requirements of ASTM A525 with a zinc coating weight of 0.60-1.0 ounces per square foot.

B. Infill: Section infill wires shall be steel with a minimum yield strength of 50,000 psi. The steel shall be galvanized to meet the designation of “regular coating” in accordance with requirements of ASTM A641-98.

#### 2.03 Finish:

A. Pretreatment: A five-stage non-chrome pretreatment shall be applied. The final stage shall be a dry-in-place activator, which produces a uniform chemical conversion coating for superior adhesion.

B. Coating: Fence materials shall be coated with a TGIC polyester powder-coat finish system. Epoxy powder coatings, baked enamel or acrylic paint finishes are not acceptable. The FencCoat finish shall have a cured film thickness of 2 mils minimum.

C. Tests: The cured finish shall meet the following:

1. Humidity resistance of 1,000 hours using ASTM D2247.
2. Salt-spray resistance of 1,000 hours using ASTM B117.
3. Outdoor weathering shall show no adhesion loss, checking or crazing, with only slight fade and chalk when exposed for 3 years in Florida facing south at a 45-degree angle.

#### 2.04 Manufacture and Fabrication:

A. Fence Sections shall be manufactured with 1” square x 18 gauge (.049) tubing welded every 12” to the top and bottom of welded wire panels. Welded wire panels shall be comprised of [2 (.2625”), 4 (.2253”), or 6 (.192”) gauge] (Washburn & Moen Standard) vertical wires and 6 (.192”) gauge horizontal wires. Verticals of 2 and 4 gauge wire shall be placed 3½” on center. 6 gauge verticals shall be placed on 1¾” centers. Horizontal wires shall be 6 gauge and spaced to provide style differences but no further apart than would allow substantial rigidity of vertical wires. Horizontal and vertical wires shall be assembled by automatic machines or other suitable mechanical means that will ensure accurate spacing and alignment of all members of the finished fabric. The wires shall be connected at every intersection by electric resistance welding in accordance with all requirements in ASTM A185. Sections shall be capable of supporting a 550 lb. load applied vertically at midspan and a concentrated load of 225 lbs. applied horizontally at midspan without permanent deformation.

B. Posts shall be [1½” or 2”] square x 16 gauge (.065”) steel tubing. Posts shall be spaced [72” on center (for traditional installation method) or 96” on center (for pass-by system)]. Steel rail ends shall be screwed to terminal posts to receive the 1” square top and bottom rails. The rails shall be secured to the rail ends by stainless steel screws. Inserts shall be used to couple sections for the pass-by system. Steel caps shall be provided with all posts.

C. Gates shall be assembled using panel material and gate ends with 1” or greater outside cross-section dimensions. Heavy-duty corner stampings shall be used to bolt each upright and rail intersection. All gates shall support a 300 lb. vertical load on the latch side of the gate without collapsing. Walk gates for BOCA Pool fences shall be self-closing and self-latching.

#### 2.05 Warranty:

The entire fence system shall have a written 8 year Limited Warranty against defects in workmanship and materials. In addition, the FencCoat finish shall be warranted not to crack, chip, peel, or blister for the same period.

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## Jerith<sup>®</sup> Lifetime Limited Warranty

As a leading manufacturer of quality fence products, Jerith Manufacturing Co., Inc. warrants that the FencCoat<sup>™</sup> finish on its aluminum fences will not peel, crack, chip, or blister for as long as you own this product. Jerith also warrants that its aluminum fences will be free from defects in workmanship and materials for the same period, and they will never rust.

This warranty does not extend to damage caused by improper application, installation, or use; abuse; accident; alteration; negligence; or acts of God. There are no other express warranties except as stated herein. This warranty is issued to the original purchaser and is not transferable. This warranty must be registered within 30 days of installation with Jerith.

If the product should fail to conform with this warranty, Jerith shall repair or replace the defective parts at its discretion. The purchaser shall provide Jerith with written notice of the failure, along with proof of purchase, and the nature of the defect. Jerith reserves the right to inspect the material at its plant to determine the validity of a claim. If it is valid, all removal and re-installation costs of the materials are the responsibility of the purchaser.

The above constitutes the complete warranty by Jerith and no other agreement, written or implied, is valid. No person is authorized to change or modify this warranty. Recovery for consequential or incidental damages are hereby excluded. This warranty gives you certain specific legal rights, and you may also have other rights which vary from state to state.

*Enjoy Your Jerith Fence!*

Jerith and FencCoat are trademarks of Jerith Manufacturing Co., Inc.

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## Jerith<sup>®</sup> Patriot<sup>™</sup> Fence Limited Warranty

As a leading manufacturer of quality fence products, Jerith Manufacturing Co., Inc. warrants that the FencCoat<sup>™</sup> finish on its Patriot Ornamental Wire Fences will not peel, crack, chip, or blister for a period of 8 years from the initial purchase date. Jerith also warrants that its wire fences will be free from defects in workmanship and materials for the same period.

This warranty does not extend to damage caused by improper application, installation, or use; abuse; accident; alteration; negligence; or acts of God. There are no other express warranties except as stated herein. This warranty is issued to the original purchaser and is not transferable. This warranty must be registered within 30 days of installation with Jerith.

If the product should fail to conform with this warranty, Jerith shall repair or replace the defective parts at its discretion. The purchaser shall provide Jerith with written notice of the failure, along with proof of purchase, and the nature of the defect. Jerith reserves the right to inspect the material at its plant to determine the validity of a claim. If it is valid, all removal and re-installation costs of the materials are the responsibility of the purchaser.

The above constitutes the complete warranty by Jerith and no other agreement, written or implied, is valid. No person is authorized to change or modify this warranty. Recovery for consequential or incidental damages are hereby excluded. This warranty gives you certain specific legal rights, and you may also have other rights which vary from state to state.

*Enjoy Your Jerith Fence!*

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**Aluminum Fences of Distinction™**

**Gerith®**



**Residential**

# Guaranteed for Life!



Jerith Manufacturing  
Company, Inc.  
14400 McNulty Road  
Philadelphia, PA 19154  
800 344-2242  
215 676-4068  
Fax 215 676-9756  
www.jerith.com  
email: sales@jerith.com

Jerith®, America's Fencing Choice™,  
Ornamental Fences of Distinction™,  
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Every Jerith Aluminum Fence is backed by our Lifetime Warranty. This guarantee covers our products against rust, defects in workmanship and materials, as well as chipping, peeling, or cracking of the FencCoat™ finish for as long as you own your Jerith fence. We were the first fence manufacturer to include a Lifetime Warranty on its products. While other fences may offer a similar guarantee, consider why a Jerith warranty means so much more.

First, we have manufactured our aluminum fences for more than 40 years, so we know how well they hold up over time. Most competing products have been on the market for less than 10 years. They simply do not have the experience that we have in fencing.

Secondly, fences are the only product that we make. Therefore, we concentrate all of our research and development efforts into producing the best fence possible. This is of utmost importance to our growth and success as a company.

Finally, we test our fences to back up every claim we make. Producing the highest quality fences and standing behind our products 100% has helped us become the largest aluminum fence manufacturer in North America.

**You must have confidence in the manufacturer of your fence or the warranty will have no value at all to you. Over the past 40 years, we have earned a reputation for delivering what we promise. And, we won an American Business Ethics Award to prove it! That is why Jerith's warranty means more to you.**





CONCORD WITH IMPERIAL FINIALS



STYLE #111 WITH IMPERIAL FINIALS AND SS-1 SCROLLS

# Jerith®

## Aluminum Fences of Distinction™

The Aluminum Fences displayed in this brochure have a distinctive appearance that will complement any home. Jerith fences offer the attractiveness and protection of traditional wrought iron fencing without the maintenance. They are available in a wide variety of styles, colors, and heights that add prestige and value to any property. No other fence will do so much to enhance the beauty of your home, pool or yard.

All Jerith fences are constructed of an exclusive high-strength aluminum alloy called HS-35™ (see page 14 for details). This remarkable material has the strength of steel, but will never rust, even in coastal areas or around swimming pools. Plus, Jerith's durable powder coated finish is guaranteed not to crack, chip or peel for as long as you own your fence. Our polyester powder coating, called FencCoat™, is an environmentally safe, high quality alternative to paint (see page 15 for details). When applied to a Jerith fence, FencCoat™ is twice the thickness and hardness of a typical painted finish. It is far more durable, fade-resistant, and scratch-resistant than other coatings, which is why we can give a Lifetime Warranty on our finish.

A Jerith fence is the best choice whenever you want elegant, long-lasting protection. Producing high quality products at reasonable prices has made Jerith an industry leader for over 40 years. Insist on Aluminum Fences of Distinction™ by Jerith – America's best-selling aluminum fences!



**America's Fencing Choice™**

## Presenting Jerith...

Jerith is a family business that is now in its third generation. We are the oldest and largest manufacturer of aluminum ornamental fences in North America. Decorative fences constructed from aluminum were first designed and manufactured by Jerith in 1961. Since that time, we have become a leader in the fencing industry. We are known for our high quality products and outstanding service.

All fabrication and assembly of Jerith products is performed at our 444,000 square foot facility in Philadelphia, PA. We moved into this building in 2001 after outgrowing our previous locations due to the remarkable growth of our company. We are a participating member in many organizations which promote product excellence, such as ASTM, the Powder Coating Institute, and the American Fence Association. In 1995, Jerith was one of only four companies selected nationally to receive the prestigious American Business Ethics Award from the American Society of CLU & ChFC.

Jerith offers a tradition of quality and service to our customers. We are confident and proud that our fences are built to the highest standards in the industry. That is why we were the first fence manufacturer to give a Lifetime Warranty on every item we sell. No other fence manufacturer can match our combination of experience, quality and service.



OVATION



OVATION



STYLE #101



STYLE #200 MODIFIED



STYLE #111 ESTATE GATE WITH MAJESTIC FINIALS



STYLE #200



# A Fence to Fit Every Need

There are a wide variety of Jerith fence styles available in three colors and several heights. You can be sure that there will be a Jerith fence to enhance the beauty of your home, pool or yard.

### Residential Fence Styles:

- #101** This traditional wrought iron design has its points even across the top.
- #100** Similar to Style #101, but with staggered picket tops.
- #111** This version of Style #101 is built to accept finials on the pickets instead of the standard spear points. (See Page 13 for information about finials.)
- #401** Similar to Style #101 but with a 1<sup>5</sup>/<sub>8</sub>" space between pickets. This fence will keep most pets in your yard. The narrow spacing also makes it difficult for children to obtain a foothold on the fence.
- Concord** This distinguished wrought iron design has elegant curves connecting the pickets. Available with standard points or finials centered in the arch.
- #202** A classic design with a smooth rail on top rather than points. Our Best Seller!
- #200** Variation of Style #202 which combines the safety of a top rail with traditional spear points below.
- #211** This version of Style #200 allows finials to be used on the pickets below the top rail rather than the standard picket points.
- #402** 1<sup>5</sup>/<sub>8</sub>" spaced version of Style #202 for those who do not want exposed points on their fence, but want the added security of a narrow space between pickets.
- #400** Similar to Style #200 but with narrow 1<sup>5</sup>/<sub>8</sub>" spacing between the pickets.
- Ovation, Bravo, Symphony** These two rail fences have a simple design specifically created to meet the pool enclosure code drafted by the U.S. Consumer Product Safety Commission. (See Page 10 for more information about these designs and pool code.)



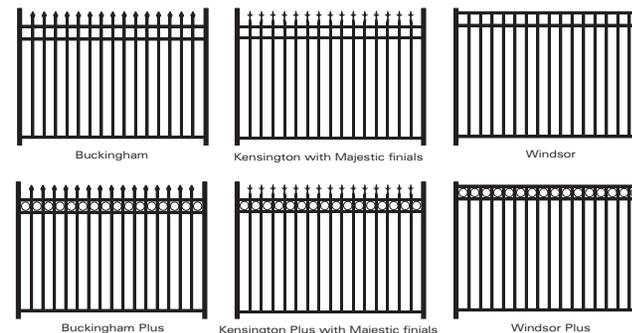
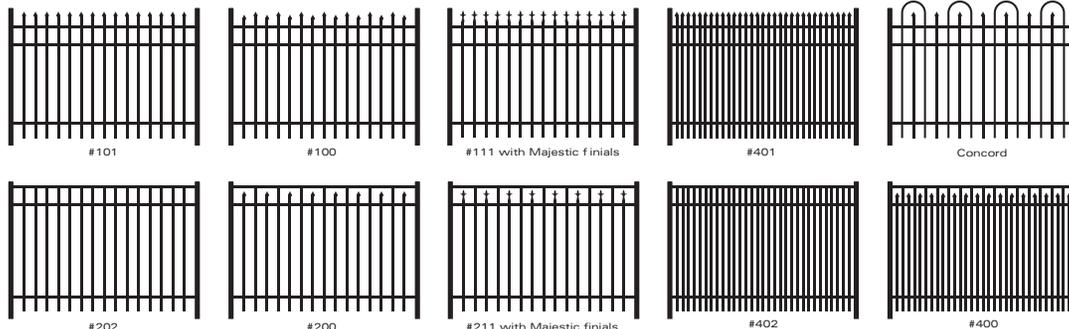
STYLE #101

### Regency Fence Styles:

(Made with larger components. Rings are available. Details on pages 8 & 9.)

- Buckingham** Similar in design to Style #101 except the pickets do not extend below the bottom rail.
- Kensington** Similar in design to Style #111 except the pickets do not extend below the bottom rail.
- Windsor** Similar in design to Style #202 except the pickets do not extend below the bottom rail.

**NOTE: 6' high residential fences have four horizontal rails, not three as shown.**





STYLE #101



STYLE #211



STYLE #200



STYLE #402

## Dimensions and Specifications

### Component Sizes

Pickets	
Rails: Top Wall	
Side Walls	
Standard Posts	
Gate Posts	
Spacing Between Pickets	
Post Spacing	
Standard Colors	
Standard Heights Available	

Weight Supported per Section of Fence

### Residential Strength

$\frac{5}{8}$ " sq. x .050" thick
1" x .055" thick
1" x .082" thick
2" sq. x .060" thick
2" sq. x .125" thick
4" sq. x .125" thick
$3\frac{13}{16}$ " ( $1\frac{5}{8}$ " for #400, #401, #402)
72 $\frac{1}{2}$ " on center
Black, White, Bronze
36", 48", 60", 72", plus
54" for Modified #200, #211 & #202, 57" for Modified #101, #111 & Concord
350+ lbs.

### Ovation/Regency

$\frac{3}{4}$ " sq. x .050" thick
1" x .055" thick
1 $\frac{1}{2}$ " x .082" thick
2" sq. x .060" thick
2" sq. x .125" thick
4" sq. x .125" thick
33 $\frac{1}{32}$ "
72" on center
Black, White, Bronze
Ovation – 48", 52"
Regency – 48", 60", 72", plus 54" for Windsor only
Ovation – 350+ lbs.
Regency – 500+ lbs.

Jerith also offers a full line of Industrial Strength and Ornamental Wire style fences. Please call 800-344-2242 for literature and specifications on these products.



**America's Fencing Choice™**

## Need Something Stronger?

Jerith's prestigious Regency Aluminum Fences satisfy a growing demand for stronger residential fences that don't look like industrial products. Our Regency Fences use slightly larger components to create a section that is 33% stronger than our standard Residential Fences for just a little more money. These noble fences seamlessly blend into any yard or pool area without appearing to be out of place.

The basic Regency Fence styles are Buckingham, Kensington and Windsor. In these classic designs, the pickets do not extend beyond the bottom rail to give a smooth, clean look. To create a truly "regal" appearance, these styles can also have decorative rings attached between the top two rails. With the rings installed, the designs are known as Buckingham Plus, Kensington Plus and Windsor Plus. Naturally, we only use rings made from cast aluminum, not plastic or steel, to prevent rust and ensure durability. These are the only Jerith fence styles available with rings.

Everything you would expect in a Jerith fence is found in a Regency Fence. Our exclusive HS-35™ Alloy is used in every rail and post. The standard FencCoat™ finishes are available for every style. And, of course, every fence is guaranteed for as long as you own it!

If you want a stronger, more impressive fence for your home without having an industrial look, then a Jerith Regency Fence is perfect for you. Whether you choose one of the standard styles or a Plus design, a Regency Fence will surely make your home a stately manor!



WINDSOR



BUCKINGHAM



KENSINGTON WITH IMPERIAL FINIALS



WINDSOR



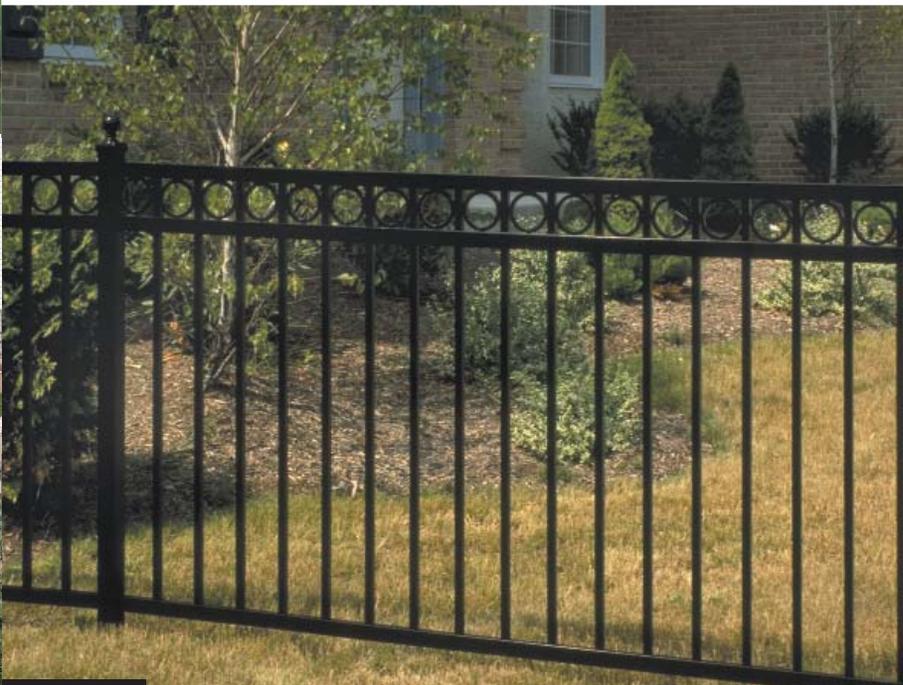
KENSINGTON WITH IMPERIAL FINIALS AND BALL CAPS



BUCKINGHAM



BUCKINGHAM



WINDSOR PLUS



BUCKINGHAM PLUS



**America's Fencing Choice™**

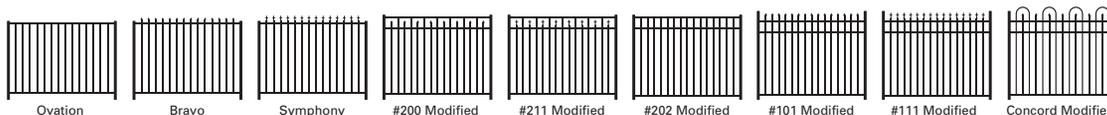
## Rest Easy with a Jerith Fence Around Your Pool

Jerith fence is the perfect choice to surround your swimming pool. Its aluminum construction eliminates rust, while its durable FencCoat™ finish withstands the moisture and chemicals found in a pool environment. Most building codes require swimming pools to have self-closing and self-latching gates around them. These safety features are standard on all Jerith walk gates. In addition, our pickets have less than 4" between them, so children cannot squeeze through.

Our Ovation Fence designs, including Bravo and Symphony, were specifically designed to meet a Swimming Pool Enclosure Code developed by the U.S. Consumer Product Safety Commission (CPSC). These fences have nearly four feet of space between their two horizontal rails. This virtually eliminates the possibility of a small child climbing over this fence. Also, a child-resistant magnetic gate latch is standard on all Ovation, Bravo and Symphony gates. This magnetic latch keeps the release mechanism out of a child's reach and has a built-in keylock for added security. It is also available as an option for all other Jerith gate styles.

The chart on the right shows all of the Jerith fence styles and heights that meet the CPSC Pool Code. You will notice that there are a few "Modified" designs that are altered specifically to meet the Pool Code (These altered styles are shown below.) For 54" high Modified Styles #200, #211 and #202, the only variation from the standard designs is that the pickets do not extend below the bottom rail. Our 57" tall fences combine this same picket change with a narrowing of the gap between the top two rails, which allows our 57" Modified Styles #101, #111, and Concord to have at least 45" between the rails as the Pool Code requires.

Be sure to verify the requirements for swimming pool fencing in your area before ordering. There is a Jerith fence to meet nearly every code. Select the one that's right for you!



**STYLE #202 MODIFIED**

### Style and Height Combinations to Meet Most Pool Codes

Style / Height	48"	52"	54"	57"	60"	72"
Ovation	✓					
Bravo, Symphony		✓				
101, 111, Concord				✓*		✓
100						✓
200, 202 and 211			✓*		✓	✓
401, 402	✓				✓	✓
400, Buckingham, Kensington					✓	✓
Windsor			✓		✓	✓

\*Modified Styles

These fences meet pool codes that require a fence to be 48" above grade with either:

- (a) any rail spacing and less than 1<sup>3</sup>/<sub>4</sub>" between pickets, or
- (b) one 45" rail spacing between the tops of two adjacent rails and less than 4" between pickets.

Gates will be self-closing and self-latching. Magna-Latch latches may be required for some gates to meet these codes. Check local building codes for your requirements before ordering.



STYLE #200



BRAVO



OVATION



STYLE #202





## **A Gate to Fit Every Personality**

All Jerith fence styles have matching gates. The gates resemble the fence design, but with a welded frame and bracing for structural support. By fabricating in this manner, a Jerith gate can hold a 250 pound load without collapsing!

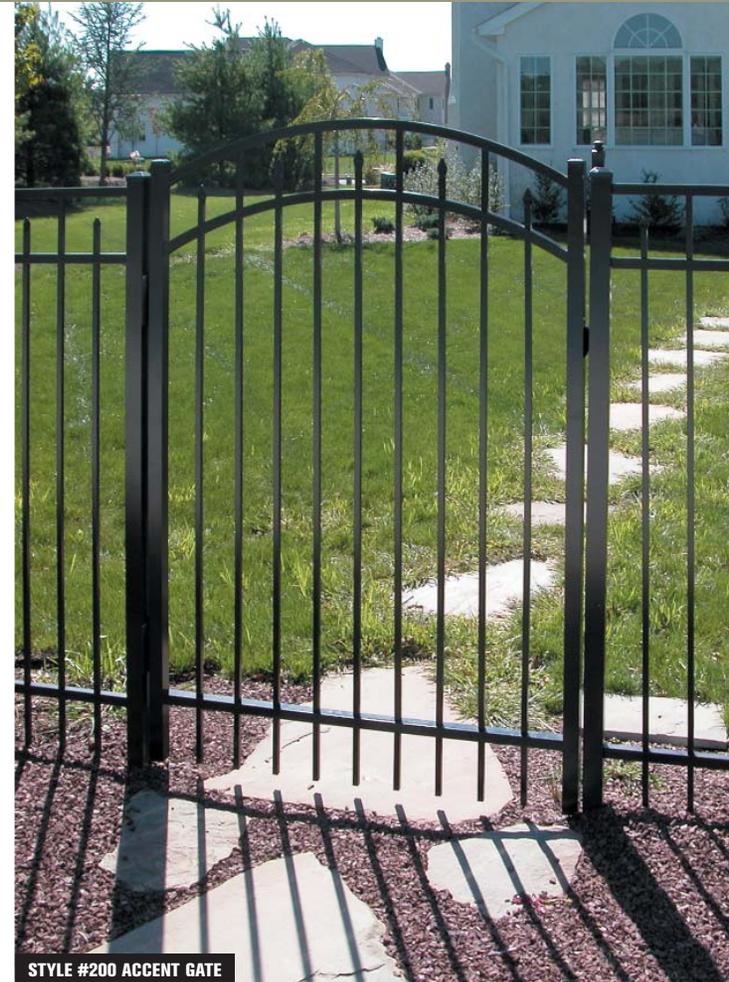
Our walk gates are self-closing and self-latching. These safety features are essential around a swimming pool to help prevent accidents involving children and pets. Our exclusive handle latch, the EverLatch™, has a built-in keylock for added security and safety. Its magnetic operation has no mechanical resistance to latching, so it works every time. The EverLatch™ is provided as the standard latch for all Jerith Residential and Regency gates. Ovation gates come with a Magna-Latch®, which can be locked as well.

In addition, you may want to add some cast aluminum scrolls to enhance the appearance of your gates. Our LS-2 scroll is ideal for a gate with a top rail, while LS-1 or SS-1 scrolls can highlight any gate.

If you are looking to differentiate your walk gate from the rest of your fence, you will want to consider our Accent™ Gates. These attractive gates enhance our standard designs with gently arched top rails. They are completely welded with no bracing to interfere with the appearance of their curves. Accent Gates are made in 3', 4' and 5' widths. For a double gate with an arch in it, you would use our Rainbow™ Gates. These gates allow a single arch to span a double opening. Rainbow Gates are made for 6', 8', and 10' openings. They are ideal to allow large lawnmowers or other equipment into your yard.

To create an impressive entrance to your home, use a Jerith Estate Gate. These beautifully arched double gates really show off your "Estate". A pair of these gates can span up to a 20' opening. They are fabricated so that they can arch either upward or downward, and are offered in Style #101, #111, or #202. These gates are constructed from larger aluminum components that are welded at every joint. The gate height increases by one foot from the lowest side of the gate to the highest side to create a dignified presence that will distinguish your entryway!

Since a gate is the only part of your fence that moves, its design and construction are critical to ensure years of trouble-free operation. No other gate can match the quality and strength found in a Jerith gate!



**STYLE #200 ACCENT GATE**



**STYLE #111 ESTATE GATE WITH MAJESTIC FINIALS**



STYLE #202 WALK GATE

## Add an Extra Touch of Elegance to Your Jerith Fence

Our cast aluminum decorative accessories give any Jerith fence a distinctive appearance. Choose from a selection of scrolls, finials and ball caps to create a custom look that will add an extra touch of elegance to your fence. These castings are available in our standard black, white, and bronze FencCoat™ finish, as well as a gold finish to accentuate any fence or gate.

While these accessories may look like cast iron, their aluminum construction prevents them from rusting. So, enjoy the beauty of a custom wrought iron fence with the maintenance-free ease of aluminum - only from Jerith.



STYLE #202 GATE WITH SS-1 AND LS-2 SCROLLS



KENSINGTON RAINBOW GATE WITH IMPERIAL FINIALS



LS-1 SCROLL



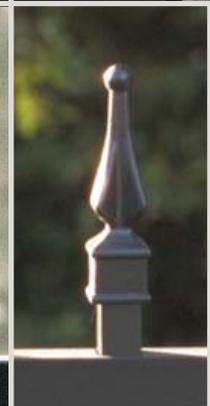
SS-1 SCROLL



EVERLATCH



VICTORIAN FINIAL



IMPERIAL FINIAL



MAJESTIC FINIAL



BALL CAP



**America's Fencing Choice™**

## **Jerith's Exclusive HS-35™ Alloy**

### ***The Strength of Steel Without the Rust***

You no longer have to choose between the maintenance-free ease of aluminum and the strength of steel for your fence. The best of both worlds is available only from Jerith. Through extensive research and testing, Jerith has developed an aluminum alloy called HS-35™. This remarkable material has the strength of steel without the rust!

Our HS-35™ Alloy has a minimum yield strength of 35,000 pounds per square inch (psi), which is significantly higher than the 25,000-33,000 psi strength found in many steel fences. Even more impressive is Jerith's advantage over other aluminum fences, which have yield strengths of only 16,000-25,000 psi.

Every post and rail in Jerith aluminum fences is extruded from our exclusive HS-35™ Alloy. While some aluminum fence manufacturers claim to use similar alloys, they seldom use it in both their posts and rails. In addition, Jerith is the only manufacturer that uses a high strength alloy in its pickets as well. They are over 50% stronger than other aluminum fences. We don't cut corners on the strength of our products!

An independent testing laboratory has proven that a typical Jerith Residential Fence can support over 350 pounds per section without any structural failure and our Regency fence can hold about 500 pounds! With strength like this, Jerith fences will certainly satisfy your fencing needs for years to come.

Always look for our logo on the sections, post caps, and gates to ensure that you are receiving Jerith quality and our exclusive HS-35™ Alloy. Other fences may look like Jerith, but none are as strong, durable or well-built as ours.



**STYLE #401**



**STYLE #202**



**STYLE #202**



**PRIMROSE ARBOR**



**OVATION**



STYLE #101



STYLE #200



STYLE #202 MODIFIED



STYLE #111 WITH MAJESTIC FINIALS AND ESTATE GATE

## FencCoat™ - Jerith's Powder Coated Finish

Jerith's technologically-advanced powder coating system allows us to produce a high quality, long-lasting finish which is also environmentally friendly. When applied to a Jerith fence, FencCoat™ is twice the thickness and hardness of a typical acrylic (or "wet paint") finish. Consequently, it is far more durable, fade-resistant, and scratch-resistant than other coatings. And, because we coat our own products, Jerith can consistently control the quality of its finish, unlike most aluminum fence manufacturers.

Since its introduction in North America about 40 years ago, powder coating has become the fastest growing finishing technology. Powder coating contains no solvents and therefore emits negligible amounts of volatile organic compounds (VOC's) into the atmosphere. Wet paints, however, cause severe pollution, both through the emission of VOC's when they are cured and by the generation of excess paint which is considered a hazardous waste. In addition, Jerith's aluminum is chemically prepared for its FencCoat finish with an environmentally safe non-chrome pretreatment, unlike most wet paints.

To prove the durability of our powder coating, we have tested it extensively. FencCoat™ endured 3,000 hours of harsh salt-spray and humidity resistance, as well as 5 years of continuous exposure in Florida. Other aluminum fence manufacturers have performed similar tests on their own coatings, yet they only survived 1,000 hours of salt-spray and humidity testing and 1 year of Florida exposure (as stated in their literature). That is why we are confident enough to guarantee that our FencCoat™ finish will last for as long as you own your fence!



**America's Fencing Choice™**

## Give Me Liberty!

When we created aluminum ornamental fences about 50 years ago, the sections were painted, guaranteed for fifteen years, screwed together, and held about a 200-pound load. Over the past twenty years, many improvements have been made to our Residential fences, as described in this brochure. Today our sections are powder-coated, have a lifetime guarantee, use a patented screwless design, and have a 350-pound load capability. However, all of these changes raised the cost of the product.

We find that many customers simply want a proven, lower-cost, maintenance-free fence solution without all of the extras that can add to the cost. Our new Liberty Fence is designed with these buyers in mind. Liberty Fence re-creates the performance of the original Jerith products with the same attention to detail and quality as our premium line of fences. Consider it "Classic Jerith"!

Liberty does have one major improvement over our original fences. Our FencCoat finish is applied to Liberty Fences, which allows us to give the same **Lifetime Warranty** as we offer on our other fences. But the feature that truly sets Liberty apart from other low-cost aluminum fence options is that it is made entirely in the U.S. and **is not imported**.

Liberty Fence is currently available in a black finish in two styles for two heights. The 48" tall styles match our #101 and #202 designs, while the 54" styles look like our Modified #202 and #200 designs.

So, if you want the proven quality, prestige, and performance of a Jerith fence, but you need a more cost-conscious choice, tell your contractor (in the words of Patrick Henry), "Give me Liberty!"



STYLE 11-48"



STYLE 22 - 48"



STYLE 11-48"



STYLE 22-54"

Your Local Jerith Dealer is:

**Aluminum Fences of Distinction™**

**Gerith®**



**Commercial / Industrial**

# Jerith®

## Aluminum Fences of Distinction™

Aluminum Fences of Distinction by Jerith provide attractive, maintenance-free security for commercial, industrial and multi-family applications. They are the perfect choice whenever it is necessary to add safety and protection, yet complement the architectural or landscape design.

Two grades of Jerith Aluminum Fence are best suited for these applications: Regency and Industrial. While the Regency Fence is ideal for many applications, our Industrial Strength Fence offers maximum security for high traffic areas which warrant the use of a heavier and stronger product. We also produce a Residential fence for applications that do not require the extra strength provided by our Regency and Industrial grades.

All Jerith Aluminum Fences are constructed of an exclusive high-strength aluminum alloy called HS-35™. This remarkable material has the strength of steel, but will never rust, even in coastal areas. Plus, Jerith's tough powder-coated finish is guaranteed not to crack, chip or peel for the life of the fence. Our long-lasting powder coating, called FencCoat™, is an environmentally safe, high quality alternative to paint. It is far more durable, fade-resistant, and scratch-resistant than other coatings (including other powder coatings), which is why we include a Lifetime Warranty on our finish.

Quality has made Jerith an industry leader for over 40 years. Insist Aluminum Fences of Distinction by Jerith when you want the best in ornamental fencing.





# Guaranteed for Life!

## A First In Fencing

Jerith was the first manufacturer to include a Lifetime Warranty on its aluminum fences. The guarantee covers defects in workmanship and materials for the life of the product. The FencCoat finish is also guaranteed not to crack, chip, peel, or blister. And, since the fence is constructed entirely from corrosion resistant materials, it is guaranteed to never rust.

While other companies may offer similar guarantees, consider why a warranty from Jerith means more:

First, we have manufactured our aluminum fences for over 40 years, so we know how well they hold up over time. Most competing products have been on the market for less than 10 years. They simply do not have the experience that we have in fencing.

Secondly, fences are the only product that we make. Therefore, we concentrate all of our research and development efforts into producing the best fence possible. This is of utmost importance to our growth and success as a company.

Finally, we test our fences to back up every claim we make. Over the past 40 years, we have earned a reputation for delivering exactly what we promise. And, we won the American Business Ethics Award to prove it!





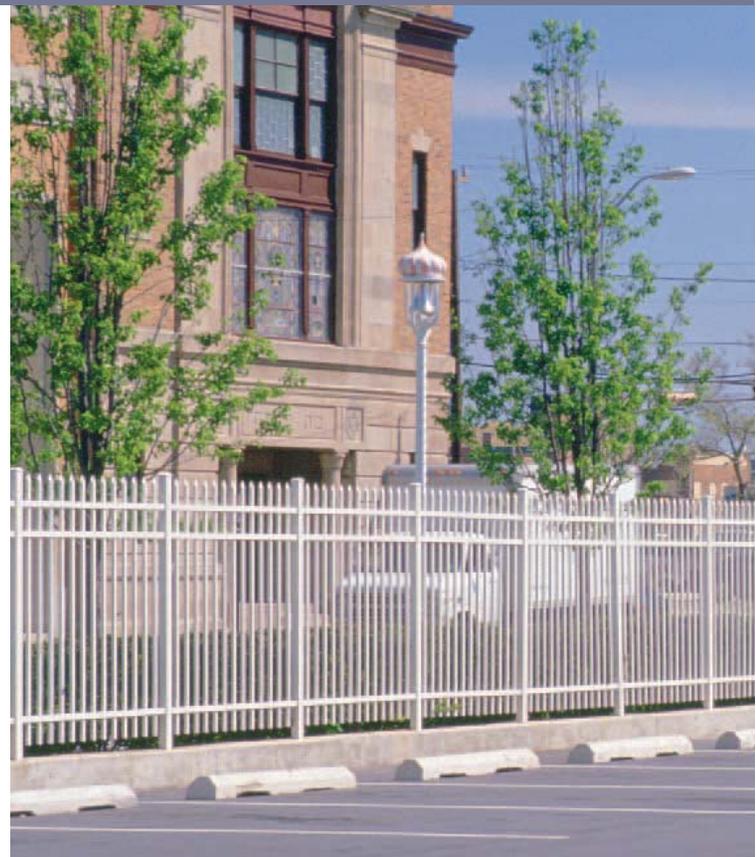
**America's Fencing Choice™**

## **More about Jerith Manufacturing**

Jerith is a 54 year-old family business that is now in its third generation. We are the oldest and largest aluminum ornamental fence manufacturer in North America (and probably the world). Decorative aluminum fences were first manufactured by Jerith in 1961, so we have over 40 years of experience in producing these fences.

Fabrication and assembly is performed at our 440,000 square foot Philadelphia plant, with most orders shipping in less than 3 weeks. While many companies have moved operations overseas to lower their costs, Jerith fences are still produced in the U.S., yet they are very reasonably priced compared to other aluminum and steel fences. In fact, our aluminum fences are significantly less expensive than similar steel products.

Jerith is a leader in the fencing industry because of our outstanding reputation for producing high quality fences at competitive prices. We were one of the founding members of the American Fence Association, and we are proud of the fact that Jerith was one of only four businesses nationwide to receive the prestigious American Business Ethics Award given by the American Society of CLU & ChFC.





## Applications and Availability

Jerith Aluminum Fences of Distinction are perfectly designed for residential purposes, office complexes, condominiums, corporate headquarters, universities, hospitals, cemeteries, light industrial uses, and swimming pool enclosures. Their combination of low maintenance, competitive pricing, superior strength, outstanding quality, and a lifetime guarantee ensures that once a Jerith fence is installed, you will not have to worry about it again.

Our fences are sold nationwide through fence contractors, and usually ship within 3 weeks. There is no minimum shipment, so you can order the exact material required for a job. Samples of our fence, AutoCAD or PDF drawings, and our complete binder, including estimated material prices, are available to architects and specifiers at no charge.

For your convenience, our staff can answer any questions you may have. They can also supply the names of contractors in your area currently selling Jerith products. Please call our Customer Service Department toll-free at 800-344-2242 for dealer names, samples, or a copy of our binder. Our hours are Monday – Friday from 8 A.M. – 5 P.M. Eastern Time.

Unfortunately, some contractors may try to substitute an inferior imitation for a genuine Jerith product. For your assurance, we place the Jerith logo on all of our sections, post caps and gates. This makes it easy to guarantee that you are receiving our exclusive HS-35 Alloy, long-lasting FencCoat finish, and the exceptional Jerith quality you expect. Other fences may look like Jerith, but none are as strong, durable, or well-built as ours.



**America's Fencing Choice™**

## **Jerith's Exclusive HS-35™ Aluminum Alloy The Strength of Steel Without the Rust**

As you know, even galvanized steel with a painted or powder coated finish can rust if the bare steel is exposed to the atmosphere. However, you no longer have to choose between the maintenance-free ease of aluminum and the strength of steel for your fencing needs. The best of both worlds is available from Jerith. Through extensive research and testing, we have developed an aluminum alloy called HS-35. This remarkable material has the strength of steel without the rust!

Unlike competing aluminum products, we use our high-strength alloy in all of our structural components. HS-35 has a minimum yield strength of 35,000 psi, which allows a typical Jerith Regency Fence to support over 500 pounds per section without any structural failure. And, while these fences are not designed nor intended to be used as railings, they can withstand a 200 pound concentrated side load applied to any rail. An Industrial fence section can hold a vertical force of over 1,000 pounds or a side load of 450 pounds! With strength like this, one of our fences will certainly satisfy your requirements.

## **FencCoat™: Jerith's Powder Coat Finish**

Our Super-Durable TGIC polyester powder coating is a high quality alternative to painting. When applied to a Jerith fence, FencCoat is twice the thickness and hardness of a typical baked enamel finish. It is far more durable, fade-resistant, and scratch-resistant than other coatings. Even other types of powder coatings can not match the outdoor endurance of Jerith's super-durable finish.

FencCoat meets or exceeds Specification 2604-02 of the American Architectural Manufacturers Association (AAMA), unlike most other aluminum fence coatings which only meet AAMA 2603. This means that FencCoat has withstood 3,000 hours of humidity and salt-spray resistance, as well as 5 years of outdoor weathering in Florida compared to only 1,000 hours and 1 year of Florida exposure for other aluminum finishes. The endurance of our FencCoat finish is unsurpassed by any other fence's coating.





## Unmatched Quality

Along with our exclusive FencCoat finish and HS-35 alloy, there are many features that make a Jerith fence exceptional. For example, the sections are constructed with square-drive screws for added security, and the screw threads have an adhesive applied to prevent them from loosening.

All of our die-cast accessories are made from a more expensive and more corrosion-resistant alloy than the 380.0 alloy which is commonly used in aluminum die-castings. In corrosion testing, it was found that Jerith castings lasted 5 times longer than similar castings made from the 380.0 alloy.

Jerith walk gates are self-latching and have adjustable spring-tension hinges as a standard feature. Safety elements such as this are essential when a Jerith fence is used around a swimming pool or a child care facility. These gates have a welded frame with a support brace that allows them to hold 250 pounds without any structural damage. Large swing gates, arched Accent and Estate gates, and cantilever slide gates are also available to match almost every Jerith fence style. We are so confident about the design and construction of Jerith gates that they are covered by our Lifetime Warranty too.





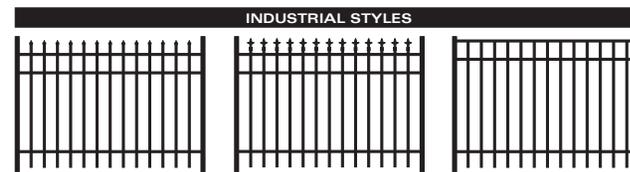
# Installation is Easy!

Jerith Aluminum Fences are installed by setting a post in concrete and sliding the horizontal rails of a section into pre-punched holes in the post. A second post is then set at the other end of this section. A second section slides into the second post, and so on. This method of attachment is more secure than other means of mechanically fastening the section to the post using brackets or clamps. The fence sections are shipped fully assembled from our factory in 6 foot nominal lengths for easy installation. Smaller sections are simply cut to size on the job site.

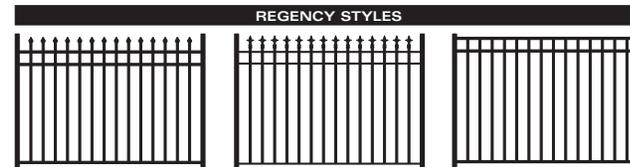
Because these fences are screwed together, they can easily rake to follow the contour of the ground. A standard fence section will drop one foot over its six foot length. If a greater slope is involved, sections can be specially fabricated to traverse a 45 degree angle.

## Dimensions and Specifications

Component Sizes	Regency	Industrial Strength
Pickets	3/4" sq. x .050" thick	1" sq. x .062" thick
Rails: Top Wall	1" x .055" thick	1 5/8" x .070" thick
Side Walls	1 1/2" x .082" thick	1 5/8" x .100" thick
Standard Posts	2" sq. x .125" thick	2 1/2" sq. x .075" thick
Gate Posts	2" sq. x .125" thick	4" sq. x .125" thick
	4" sq. x .125" thick	6" sq. x .125" thick
Spacing Between Pickets	3 11/32"	4"
Post Spacing	72" on center	71 1/2" on center
Standard Colors	Black, White, Bronze	Black, White, Bronze
Standard Heights Available	48", 60", 72" (54" for Windsor & Windsor Plus only)	48", 60", 72", 96"
Weight Supported per Section of Fence	500+ lbs.	1000+ lbs.
Concentrated Side Load Supported by Fence Rail	200 lbs.	450 lbs.



#101 #111 with Majestic Finials #202  
NOTE: Industrial sections over 6' tall will have four horizontal rails instead of the three rails shown above.



Buckingham Kensington with Majestic Finials Windsor  
Buckingham Plus Kensington Plus with Majestic Finials Windsor Plus



Aluminum Fences of Distinction™

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800 344-2242 • 215 676-4068  
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email: sales@jerith.com  
Your local Jerith Dealer is:

*Jerith*<sup>®</sup>

**Patriot™ Ornamental Wire Fence**

***The Attractive Alternative  
to Chain Link***





**America's Fencing Choice™**

## The New Fence on the Block

**J**erith has united the warmth and old-world charm of wrought iron fence with the inexpensive functionality of chain link in its Patriot Ornamental Wire Fence System. By combining attractive welded-wire mesh patterns with top and bottom rails, we have created a fence that is unlike any other. This fence is so innovative that it was awarded a patent on its design. When it was introduced a few years ago, it was honored at the American Business Awards as the "Best New Product" of the year!



Patriot Fence has many features that set it apart from other fences. The heavy wires in the mesh (2, 4, and 6 gauge steel) are welded at each intersection, which makes it remarkably strong and secure. The addition of the horizontal rails increases the strength and rigidity of the fence even further. A section of this fence can hold over 500 pounds without any permanent deformation. The entire Patriot Fence system is galvanized and powder-coated for outstanding outdoor durability. This allows Jerith to offer an 8 year warranty on the fence, including its finish.

A variety of different patterns are created based on the vertical wires used in the mesh and the height of the fence. The vertical wires are spaced 3 1/2" apart in our 2 and 4 gauge styles to create a more open appearance where the mesh virtually disappears into the background. The 6 gauge designs have a 1 3/4" wire spacing, which makes it very difficult to climb and meets most building codes for swimming pool fences. Matching gates for all styles are available as well.

Like all Jerith fences, Patriot Fence is made in the U.S. Virtually all other welded-wire fences are imported into this country. However, the feature that really sets Patriot Fence apart is that it has the "style" that chain link lacks at a price that other ornamental fences can't match. Patriot Ornamental Wire Fence by Jerith is clearly THE elegant, attractive and affordable fence alternative!



**EAST SIDE CHARTER SCHOOL 48" TALL - 6 GAUGE**



**STRATFORD SQUARE 60" TALL - 4 GAUGE**



**LOADING DOCK ENCLOSURE 72" TALL - 6 GAUGE**



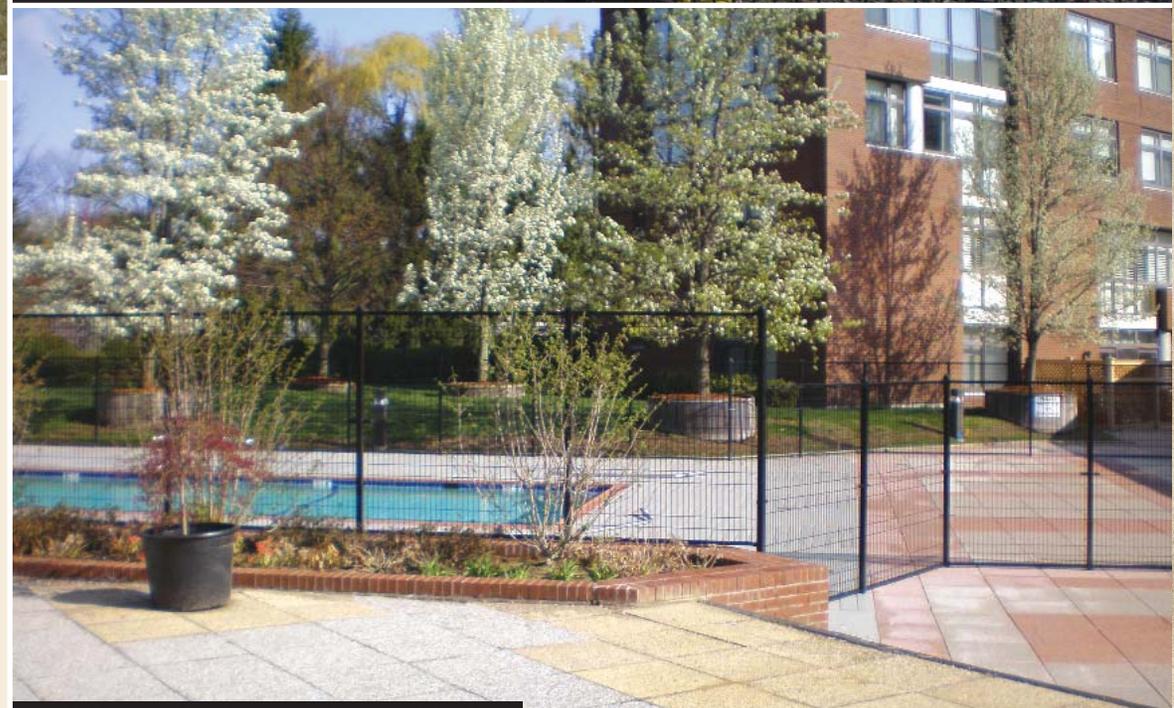
**GEORGETOWN PHASE 1 72" TALL - 2 GAUGE**



**OREGON LIGHT RAIL 60" TALL - 6 GAUGE**

## Specifications

Available heights	48", 60", 72"
Standard Colors	Black only
Components Made From	Galvanized Steel
Vertical Wires	2 gauge (.263") 4 gauge (.225") 6 gauge (.192")
Vertical Wire Spacing (on center)	3 1/2" (1 3/4" for 6 gauge)
Horizontal Wires	6 gauge
Horizontal Rails	1" sq. x 18 gauge (.049")
Posts	Per design specifications
Post spacing	72" (nominal)
Weight Supported per Section	500+ lbs.



**BOSTON AREA CONDOMINIUM 72" TALL - 6 GAUGE**



**America's Fencing Choice™**

## No More Chain Link!

Chain link is frequently used for commercial and industrial applications because it is cheap and (somewhat) effective, although it is relatively easy to climb and cut. Of course, the biggest downside to chain link is its appearance – it is just plain UGLY. Jerith's Patriot Ornamental Wire Fence provides an excellent alternative because it *enhances* your surroundings with cost effective, attractive security. The beauty and style of Patriot Fence makes it ideal for any low- to medium-security use.

The heavy wires used in our Patriot Fence are up to twice as thick as typical chain link wire, so they are much more difficult to cut. Even if a wire were broken in a Patriot section, the welds at the other intersections would be unaffected and maintain the structural integrity of the entire panel. Clearly, Patriot Fence offers a much stronger and more secure fence system than chain link does.

If climbing is a concern, the 6 gauge styles are very difficult to scale because of the narrow 1¾" spacing of the vertical wires. There is simply no place to get a foothold. Plus, your property won't look like a maximum security prison after it is installed!

Stronger, more secure, harder to climb, reasonably priced, and beautiful – Patriot Fence clearly beats chain link as the best choice for your fence. That is why Patriot Ornamental Wire Fence is "the attractive alternative to chain link".

**Beautiful, Functional & Affordable!**

- Enhances the Appearance of Any Yard
- Durable Welded Construction
- Ornamental Look at a Value Price
- Stronger than Chain Link



**Ornamental Fences  
of Distinction™**

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RONALD MCDONALD HOUSE 48" TALL - 2 GAUGE



RESIDENTIAL INSTALLATION 48" TALL - 4 GAUGE